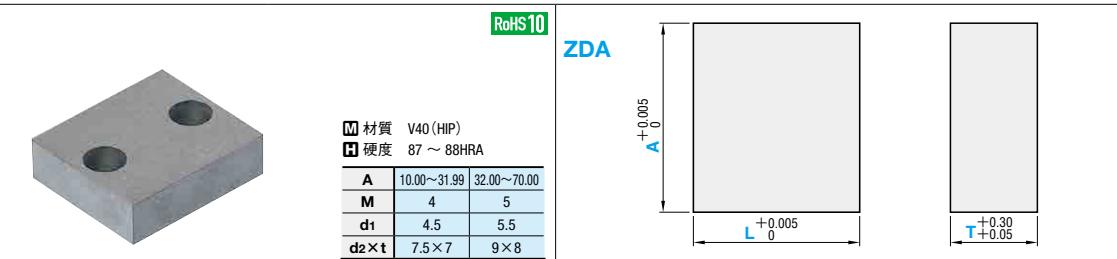


外形フリー超硬ブロックダイブランク



The figure contains four technical drawings of components labeled ZD2B, ZD3B, ZD4B, and ZD5B. Each drawing shows a rectangular base with various features:

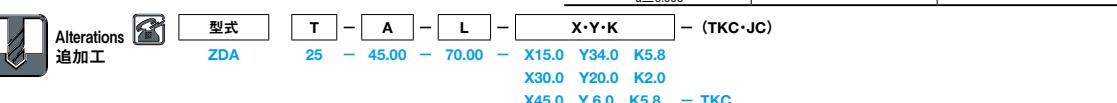
- ZD2B:** Features two circular holes at the top and bottom, each with a diameter of $\frac{L}{2}$. The total height from the bottom edge to the top of the holes is $A_0 + 0.005$. The distance between the centers of the two holes is $+0.005$.
- ZD3B:** Features one circular hole at the top and one at the bottom. The total height from the bottom edge to the top of the holes is $A_0 + 0.005$. The distance between the centers of the two holes is $+0.005$.
- ZD4B:** Features three circular holes arranged in a triangle. The total height from the bottom edge to the top of the holes is $A_0 + 0.005$. The distance between the centers of the holes is $+0.005$.
- ZD5B:** Features one circular hole at the top and one at the bottom. The total height from the bottom edge to the top of the holes is $A_0 + 0.39$. The distance between the centers of the two holes is M .

④タップ部Mはスチールインローにタップ加工を行っていましたが、工場の材料が無くなり次第、超硬材に直接タップ加工を施します。

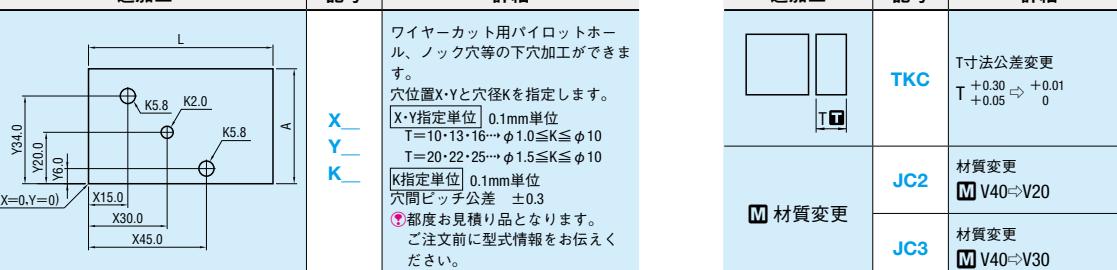
The image contains four technical drawings of components labeled ZD2C, ZD3C, ZD4C, and ZD5C. Each drawing shows a top view of a rectangular base with various features and dimensions.

- ZD2C:** A rectangle with two circular holes. The width is L , the height is $A_0^{+0.005}$, and the distance from the center of one hole to the edge is $\frac{L}{2}$. The distance between the centers of the two holes is 6.
- ZD3C:** A rectangle with two circular holes. The width is $A_0^{+0.005}$, the height is $L_0^{+0.005}$, and the distance between the centers of the two holes is 6.
- ZD4C:** A rectangle with three circular holes. The width is $A_0^{+0.005}$, the height is $L_0^{+0.005}$, and the distance between the centers of the outer holes is 6. The distance between the center of the inner hole and the edge is d_2 .
- ZD5C:** A more complex rectangle with multiple internal features. It has a total width of t , a height of d_1 , and a central slot of width d_2 and height $L_0^{+0.005}$. The distance between the centers of the two holes on the left is $L_0^{+0.005}$.

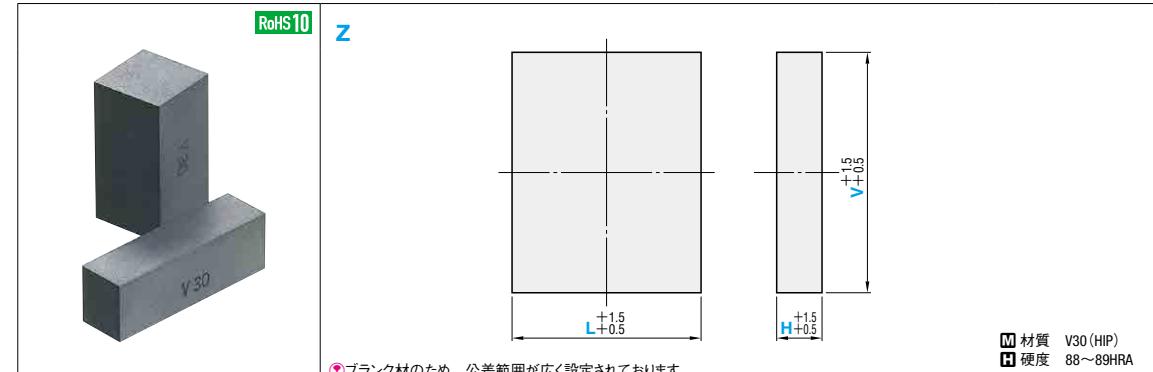
型式	T	A 指定0.01mm単位	L 指定0.01mm単位	Order 注文例	型式	T	指定0.01mm単位
ZDA	10	10.00～70.00	3.00～80.00	 Order 注文例	ZDA	16	— 16.00 — 40.00
ZD2B ZD2C	13	30.00～70.00	13.00～70.00	 Delivery 出荷日	•追加工 X_Y_K_以外	10	日目出荷
ZD3B ZD3C	16	20.00～70.00	20.00～80.00		•追加工 X_Y_K_あり		
ZD4B ZD4C	20	30.00～70.00	25.00～80.00		 Misumi-VONA	にて お見積りください (http://en.misumi-in.jp)	
	22						
	25						



追加工	記号	詳細
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超硬ブロック材



⑨ ブランク材のため、公差範囲が広く設定されておりません。



- V寸法20mmまではパンチ、ダイにご利用いただけます。

