

PUNCHES WITH KEY GROOVES キー溝付パンチ

赤文字表示

		シャンク径 D	材質 H	硬度 HRc	型式		刃先形状は下記ⒶⒹⒺⒼより選択				
Type	刃先形状	刃先長さ	B	T	W	R(B)					
D_{m5}	SKD11相当 60~63HRC	SK	A	S	+0.05	5±0.1					
	SKH51相当 61~64HRC	SHK	D	L	0						
	粉末ハイス鋼 64~67HRC	PK	R	X							
	SKO11相当 60~63HRC	A-SK	E								
	SKH51相当 61~64HRC	A-SHK	G								
	粉末ハイス鋼 64~67HRC	A-PK									
シャンク径公差D _{0.005} はm5. +0.005 選択		刃先形状 A		刃先形状 D		刃先形状 R		刃先形状 E		刃先形状 G	
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