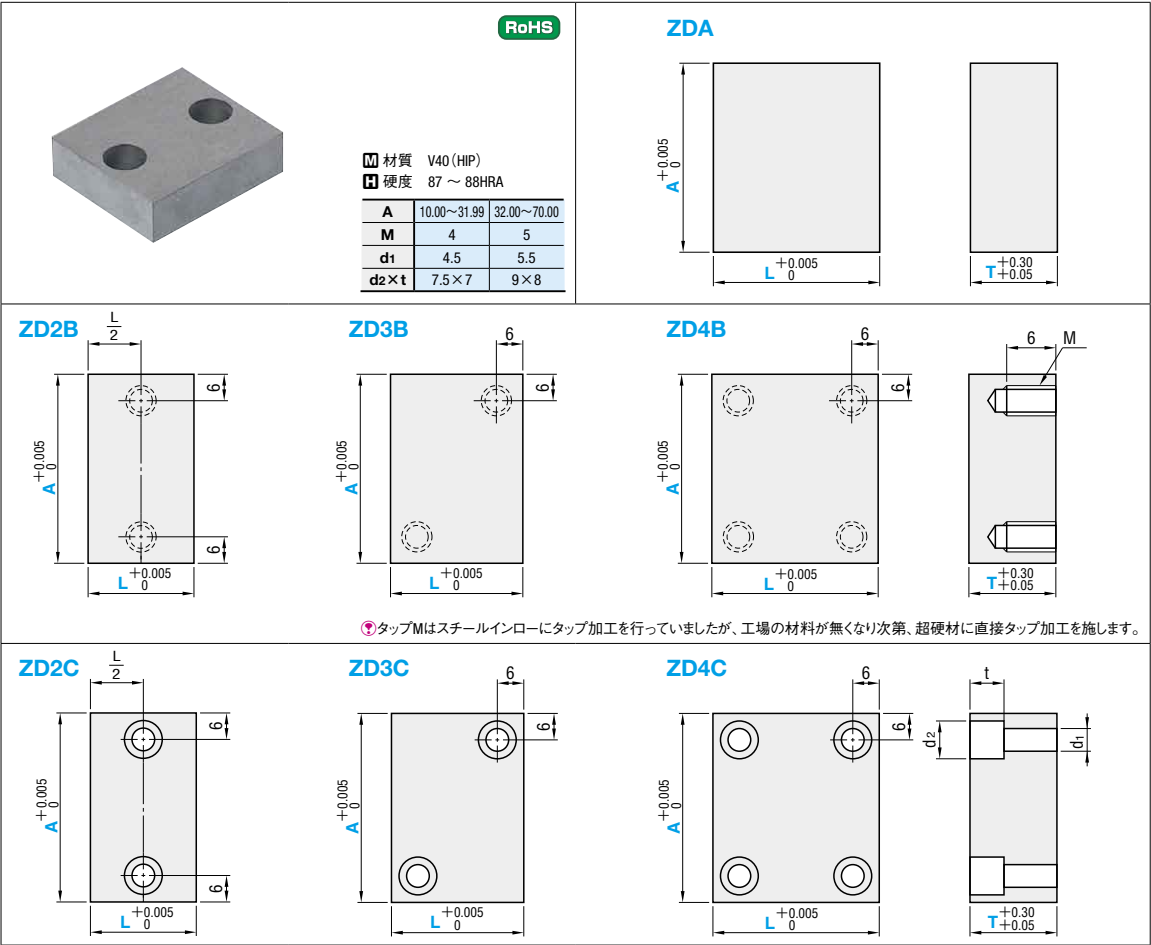


CARBIDE BLOCK DIE BLANKS
超硬ブロックダイブランク
ー加工付タイプー

追加加工価格も数量スライド適用 P.43



型式	T	指定0.01mm単位 A	指定0.01mm単位 L
ZDA	10	10.00~70.00	3.00 ~ 80.00
ZD2B ZD2C	13	30.00~70.00	13.00 ~ 70.00
ZD3B ZD3C	16	20.00~70.00	20.00 ~ 80.00
ZD4B ZD4C	22	30.00~70.00	25.00 ~ 80.00



型式	T	指定0.01mm単位 A	指定0.01mm単位 L
ZDA	16	16.00	40.00



10 日日出荷



数量区分	標準対応	個別対応 大口
数量	1~4 5~9 10~14 15~20 21~	
値引率	基準単価 5% 10% 15% お見積り	

●表示数量超えはWOSTにてご確認ください。

Alterations
追加加工

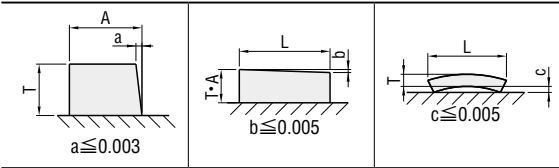
型式 ZDA

T 25 A 45.00 L 70.00 X・Y・K X15.0 Y34.0 K5.8 X30.0 Y20.0 K2.0 X45.0 Y6.0 K5.8 TKC

Alterations	Code	Spec.	¥/Code
	X Y K	ワイヤーカット用パイロットホール、 ノック穴等の下穴加工ができます。 穴位置X・Yと穴径Kを指定します。 X・Y指定単位 0.1mm単位 T=10・13・16→φ1.0≤K≤φ10 T=20・22・25→φ1.5≤K≤φ10 K指定単位 0.1mm単位 穴間ピッチ公差 ±0.3	300 /1K (穴につき)

Alterations	Code	Spec.	¥/Code
	TKC	T寸法公差変更 T +0.30 → +0.01 +0.05 0	1,200
	JC2	材質変更 M V40⇒V20	500
	JC3	材質変更 M V40⇒V30	500

精度基準



ZDA	ZD2B・ZD3B	ZD4B	ZD2C・ZD3C	ZD4C
基準単価	+1,900円	+3,800円	+200円	+500円

ZDA 基準単価

A	L \ T	10	13	16	20	22	25
10.00 5 15.00	3.00~ 9.99	3,640	4,040	4,390	5,040	5,290	5,710
	10.00~ 14.99	4,140	4,590	5,040	5,870	6,230	6,700
	15.00~ 19.99	4,640	5,190	5,790	6,750	7,170	7,790
	20.00~ 24.99	5,190	5,790	6,490	7,580	8,100	8,830
	25.00~ 29.99	5,690	6,390	7,240	8,470	9,040	9,930
	30.00~ 34.99	6,240	6,990	7,940	9,300	9,970	10,970
	35.00~ 39.99	6,740	7,590	8,640	10,180	10,910	12,050
	40.00~ 44.99	7,290	8,190	9,390	11,010	11,850	13,090
	45.00~ 49.99	7,790	8,790	10,090	11,850	12,780	14,130
	50.00~ 54.99	8,340	9,390	10,840	12,730	13,720	15,230
15.01 5 20.00	55.00~ 59.99	8,840	9,990	11,540	13,570	14,650	16,270
	60.00~ 64.99	9,390	10,590	12,240	14,450	15,590	17,360
	65.00~ 69.99	9,890	11,190	12,990	15,280	16,530	18,400
	70.00~ 74.99	10,440	11,790	13,690	16,110	17,460	19,490
	75.00~ 80.00	10,940	12,390	14,440	17,000	18,400	20,530
	3.00~ 9.99	4,040	4,440	4,890	5,610	5,920	6,440
	10.00~ 14.99	4,640	5,190	5,790	6,750	7,170	7,790
	15.00~ 19.99	5,340	5,990	6,740	7,890	8,410	9,190
	20.00~ 24.99	5,990	6,740	7,640	8,990	9,610	10,550
	25.00~ 29.99	6,690	7,540	8,590	10,130	10,860	11,950
25.01 5 30.00	30.00~ 34.99	7,340	8,290	9,490	11,280	12,050	13,300
	35.00~ 39.99	8,040	9,090	10,440	12,370	13,300	14,710
	40.00~ 44.99	8,690	9,890	11,390	13,510	14,550	16,060
	45.00~ 49.99	9,340	10,640	12,290	14,610	15,750	17,460
	50.00~ 54.99	10,040	11,440	13,240	15,750	17,000	18,810
	55.00~ 59.99	10,690	12,240	14,190	16,890	18,250	20,220
	60.00~ 64.99	11,390	12,990	15,090	17,980	19,440	21,570
	65.00~ 69.99	12,040	13,790	16,040	19,130	20,690	22,970
	70.00~ 74.99	12,740	14,540	16,940	20,270	21,890	24,330
	75.00~ 80.00	13,390	15,340	17,890	21,370	23,130	25,730
20.01 5 25.00	3.00~ 9.99	4,390	4,890	5,390	6,180	6,540	7,120
	10.00~ 14.99	5,190	5,790	6,490	7,580	8,100	8,830
	15.00~ 19.99	5,990	6,740	7,640	8,990	9,610	10,550
	20.00~ 24.99	6,840	7,690	8,790	10,390	11,120	12,260
	25.00~ 29.99	7,640	8,690	9,940	11,800	12,680	13,930
	30.00~ 34.99	8,440	9,640	11,040	13,200	14,190	15,650
	35.00~ 39.99	9,290	10,590	12,190	14,550	15,690	17,360
	40.00~ 44.99	10,090	11,540	13,340	15,960	17,210	19,020
	45.00~ 49.99	10,940	12,540	14,490	17,360	18,770	20,740
	50.00~ 54.99	11,740	13,490	15,640	18,770	20,270	22,450
25.01 5 30.00	55.00~ 59.99	12,540	14,440	16,790	20,170	21,780	24,120
	60.00~ 64.99	13,390	15,390	17,890	21,570	23,290	25,830
	65.00~ 69.99	14,190	16,390	19,040	22,930	24,850	27,550
	70.00~ 74.99	14,990	17,340	20,190	24,330	26,360	29,210
	75.00~ 80.00	15,840	18,290	21,340	25,730	27,860	30,930
	3.00~ 9.99	4,790	5,290	5,890	6,750	7,170	7,850
	10.00~ 14.99	5,690	6,390	7,240	8,470	9,040	9,930
	15.00~ 19.99	6,690	7,540	8,590	10,130	10,860	11,900
	20.00~ 24.99	7,640	8,690	9,940	11,800	12,680	13,930
	25.00~ 29.99	8,590	9,840	11,290	13,460	14,500	15,960
25.01 5 30.00	30.00~ 34.99	9,590	10,940	12,640	15,130	16,270	17,980
	35.00~ 39.99	10,540	12,090	13,990	16,790	18,090	20,010
	40.00~ 44.99	11,490	13,240	15,340	18,450	19,910	22,040
	45.00~ 49.99	12,490	14,390	16,690	20,120	21,730	24,010
	50.00~ 54.99	13,440	15,540	18,040	21,780	23,550	26,050
	55.00~ 59.99	14,390	16,690	19,390	23,450	25,370	28,070
	60.00~ 64.99	15,390	17,790	20,240	25,110	27,130	30,100
	65.00~ 69.99	16,340	18,940	22,090	26,770	28,960	32,080
	70.00~ 74.99	17,290	20,090	23,440	28,440	30,770	34,100
	75.00~ 80.00	18,290	21,240	24,790	30,100	32,600	36,130

超硬ブロックダイ