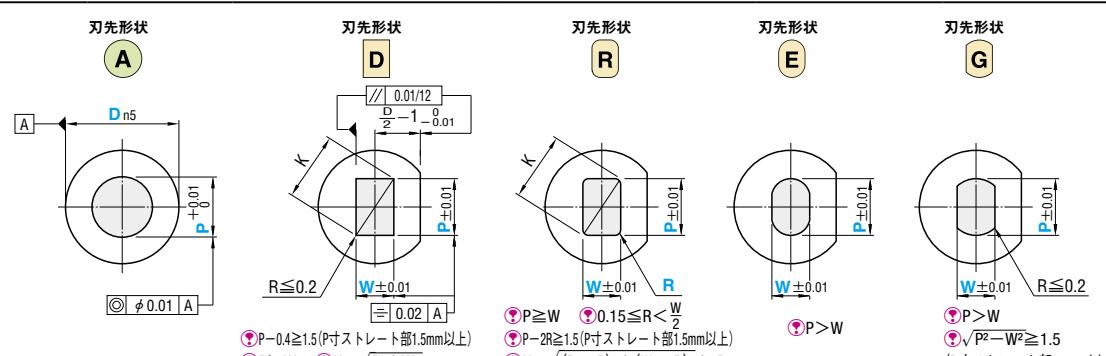
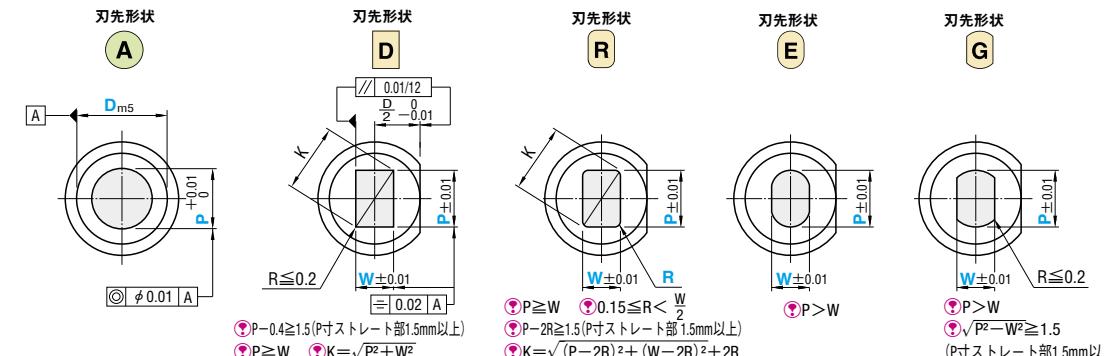
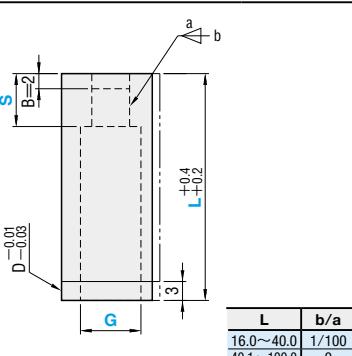
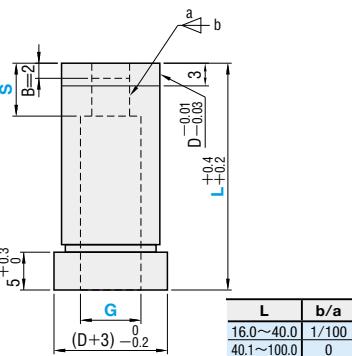
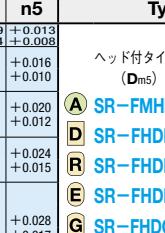
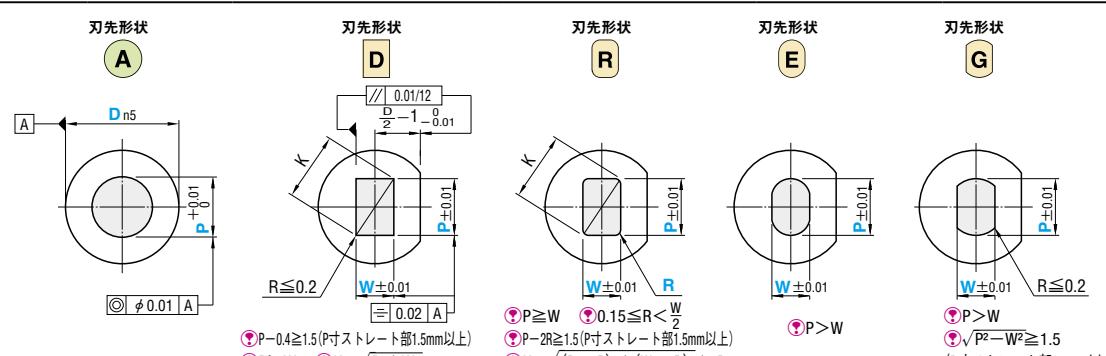
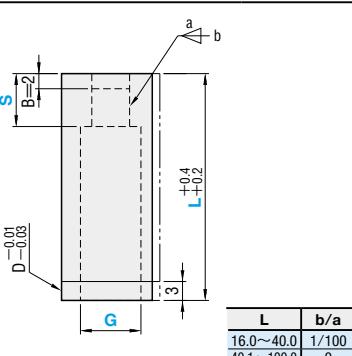


ヘッド付タイプ		M 材質 H 硬度 SKD11相当 60~63HRC	D寸法 D6~56 D8~56 D10~56	型式 A SR-FMHD D SR-FHDD R SR-FHDR E SR-FHDE G SR-FHDG A SR-FMHDS D SR-FHDDS R SR-FHDRS E SR-FHDES G SR-FHDGS			
							
							
							



ヘッド付タイプ		M 材質 H 硬度 SKD11相当 60~63HRC	D寸法 D6~56 D8~56 D10~56	型式 A SR-FMSD D SR-FSDD R SR-FSDR E SR-FSDE G SR-FSDG A SR-FMSDS D SR-FSDDS R SR-FSDRS E SR-FSDES G SR-FSDGS			
							
							
							



D公差			型式		L 0.1mm単位	指定0.01mm単位				1mm単位 S	G 0.01mm単位 MT (クリアランス)	0.005mm単位 C (クリアランス)
D	m5	n5	Type	D		① min. P max.	② P·Kmax.	③ P·Wmin.	④ R			
6	+0.009 +0.004	+0.013 +0.008	(6)		1.00~ 3.20	—	—	—	3~ 4	3.0~ 3.6		
8	+0.012 +0.006	+0.016 +0.010	8		1.00~ 4.40	4.40	1.00		3~ 4	3.0~ 4.8	指定 0.2mm単位	
10	+0.015 +0.007	+0.020 +0.012	10		1.00~ 6.40	6.40	1.00		3~ 6	3.0~ 6.8		
13	+0.015 +0.007	+0.020 +0.012	13		1.50~ 8.50	8.50	1.00			3.0~ 9.0		
16	+0.017 +0.008	+0.024 +0.015	16		2.50~ 10.50	10.50	1.00			3.0~ 11.0		
20	+0.017 +0.008	+0.024 +0.015	20		3.50~ 12.50	12.50	1.50			4.0~ 13.0		
25	+0.008 +0.015	+0.015 +0.020	25		5.00~ 16.50	16.50	1.50			5.5~ 17.0		
32	+0.020 +0.009	+0.028 +0.017	32		7.50~ 21.00	21.00	2.00			8.0~ 21.5		
38	+0.020 +0.009	+0.028 +0.017	38		9.50~ 27.00	27.00	2.50			9.5~ 27.5		
45	+0.020 +0.009	+0.028 +0.017	45		12.50~ 36.00	36.00	3.00			13.0~ 36.5		
50	+0.024 +0.011	+0.033 +0.020	50		16.50~ 41.00	41.00	3.50			17.0~ 41.5		
56	+0.024 +0.011	+0.033 +0.020	56		19.00~ 46.00	46.00	4.00			19.5~ 46.5		
10	+0.006 +0.006	+0.018 +0.018	10	40.1~ 80.0	1.00~ 6.00	6.00	1.00		5.0~ 6.5			
13	+0.015 +0.007	+0.020 +0.012	13	(40.01)	1.50~ 8.50	8.50	1.00		5.0~ 9.0			
16	+0.007 +0.008	+0.017 +0.015	16		2.50~ 10.50	10.50	1.00		5.0~ 11.0			
20	+0.017 +0.008	+0.024 +0.015	20		3.50~ 12.50	12.50	1.50		5.0~ 13.0			
25	+0.008 +0.007	+0.015 +0.012	25		5.00~ 16.50	16.50	1.50		6.0~ 17.0			
32	+0.020 +0.009	+0.028 +0.017	32	40.1~ 100.0	7.50~ 21.00	21.00	2.00		9.0~ 21.5			
38	+0.020 +0.009	+0.028 +0.017	38	(40.01)	9.50~ 27.00	27.00	2.50		11.5~ 27.5			
45	+0.020 +0.009	+0.028 +0.017	45		12.50~ 36.00	36.00	3.00		14.0~ 36.5			
50	+0.024 +0.011	+0.033 +0.020	50		16.50~ 41.00	41.00	3.50		18.0~ 41.5			
56	+0.024 +0.011	+0.033 +0.020	56		19.00~ 46.00	46.00	4.00		20.0~ 46.5			

① L=40.1~199mm、S=4mm
② L=40.1より指定できます
③ D(6)はA形(丸)のみの規格です
④ 引張強度177N/mm²(120kgf/mm²)までの被加工材のみに適用可能です
⑤ MT(被加工材板厚)及びC(クリアランス)は、カス上上がり対策の溝加工データとして使用するものです
⑥ 刃先のリグラインドは溝有効長-1mmの範囲でご使用ください
⑦ 刃先寸法(P-W)はボタンダイ仕上寸法にてご指定ください

L≤40.1
L=40.1~199
L=200~399
L=400~
満有効長 刃先長B(BC) 3 5 6

型式 - L - P - W - R(△のみ) - S - G - MT - C

SR-FMHD 10 - 35.1 - P5.00

SR-FSDRS 25 - 65.5 - P10.00 - W8.00 - R2.25

SR-FMSD 40.1 - S6 - G5.4 - MT1.5 - C0.105

SR-FSDS 40.1 - S10 - G14.5 - MT1.5 - C0.105

SR-FHDD 40.1 - R2.25 - S10 - G14.5 - MT1.5 - C0.105

SR-FHDS 40.1 - R2.25 - S10 - G14.5 - MT1.5 - C0.105

SR-FHDS 40.1 - R2.25 - S10 - G14.5 - MT1.5 - C0.105

SR-FHDS 40.1 - R2.25 - S10 - G14.5 - MT1.5 - C0.105

SR-FHDS 40.1 - R2.25 - S10 - G14.5 - MT1.5 - C0.105

SR-FHDS 40.1 - R2.25 - S10 - G14.5 - MT1.5 - C0.105

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SR