

JECTOR STRAIGHT PUNCHES -NORMAL・LAPPING TYPE-  
ジェクタストレートパンチ  
-ノーマル・ラップ仕上げ-

2日目納短縮

A  
早割

①ジェクタビンの飛び出し量の求め方(参考値) **P.243** ● ジェクタ穴詳細は、ジェクタパンチプランク **P.238** ● ジェクタビンは、ジェクタビンセット **P.243**

| Type                             | M 材質<br>H 硬度                    | 型式  | 形状   |
|----------------------------------|---------------------------------|-----|--|
|                                  | (No.5~6)<br>SKH51相当<br>61~64HRC | SJC |  |
| (No.8~25)<br>SKD11相当<br>60~63HRC | ラップ仕上げ<br><b>L-SJC</b>          |     |  |
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|                                  |                                 |     |  |
|                                  |                                 |     | <img alt="Technical drawing of L-SJC type straight punch showing dimensions R≤0.5, S, H, L, and a cross-section diagram with notes about lap |