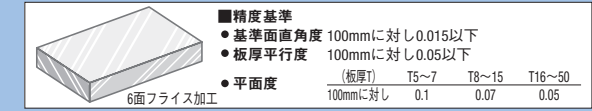


STAVAXESR®  
6F  
6面フライス

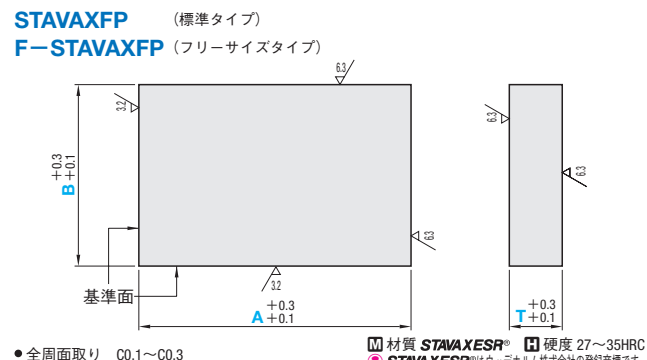
MILLED PLATES  
フライスプレート  
—標準タイプ・フリーサイズタイプ—



追加加工価格も数量スライド適用 P.49



RoHS



STAVAXFP 標準タイプ ¥基準単価

型式	A	B	T	5	6	8	10	13	15	20	25	30	35	40	50		
STAVAXFP	10	10	10	1,560	1,520	1,470	1,270	1,270	1,290	1,300	1,320	1,350	1,400	1,440	1,440	1,520	
			20	1,580	1,540	1,490	1,280	1,290	1,310	1,370	1,440	1,500	1,570	1,640	1,640	1,730	
			40	1,710	1,660	1,610	1,400	1,450	1,510	1,610	1,710	1,800	1,890	2,010	2,010	2,190	
			60	1,880	1,830	1,780	1,560	1,630	1,720	1,840	1,970	2,120	2,240	2,380	2,380	2,620	
			80	2,050	2,000	1,940	1,720	1,810	1,900	2,070	2,240	2,420	2,580	2,740	3,060		
			100	2,220	2,170	2,110	1,880	1,990	2,110	2,290	2,520	2,720	2,910	3,140	3,490		
	20	20	20	1,660	1,620	1,570	1,360	1,360	1,370	1,420	1,490	1,570	1,640	1,710	1,850		
			40	1,910	1,860	1,800	1,590	1,590	1,610	1,670	1,800	1,910	2,030	2,140	2,340		
			60	2,140	2,090	2,040	1,810	1,810	1,840	1,950	2,100	2,260	2,400	2,580	2,840		
			80	2,380	2,330	2,270	2,040	2,040	2,070	2,220	2,400	2,600	2,790	2,990	3,350		
			100	2,620	2,560	2,500	2,270	2,270	2,290	2,470	2,720	2,940	3,180	3,430	3,850		
			125	3,300	3,210	3,140	2,840	2,840	2,880	3,080	3,360	3,640	3,900	4,190	4,690		
	40	40	150	3,950	3,850	3,760	3,400	3,400	3,440	3,690	4,020	4,340	4,630	4,950	5,500		
			180	4,530	4,420	4,320	3,920	3,920	3,970	4,250	4,630	5,020	5,350	5,740	6,410		
			200	4,920	4,800	4,690	4,260	4,260	4,310	4,640	5,040	5,340	5,840	6,280	7,000		
			250	5,670	5,530	5,430	5,050	5,050	5,120	5,630	6,150	6,510	7,410	8,440	9,350	10,690	
			300	6,190	6,040	5,940	5,530	5,530	5,600	6,160	6,730	7,130	8,120	9,240	10,250	11,740	
			350	—	—	—	6,900	6,900	6,990	7,680	8,880	10,110	11,500	12,750	14,600		
	60	60	400	—	—	—	—	8,030	8,030	8,130	8,950	10,390	11,850	13,510	15,200		
			450	3,160	3,080	3,020	2,790	2,790	2,830	3,090	3,560	4,010	4,540	5,030	5,870		
			500	3,690	3,600	3,540	3,300	3,300	3,340	3,670	4,250	4,840	5,540	6,140	7,220		
			550	4,210	4,100	4,040	3,790	3,790	3,840	4,260	4,960	5,680	6,510	7,260	8,580		
			600	4,740	4,620	4,560	4,310	4,310	4,360	4,820	5,600	6,450	7,390	8,240	9,800		
			650	5,270	5,140	5,080	4,830	4,830	4,880	5,380	6,280	7,250	8,290	9,340	11,100		
	80	80	700	5,970	5,820	5,730	5,400	5,400	5,470	6,060	7,110	8,160	9,350	10,430	12,380		
			750	6,920	6,750	6,650	6,280	6,280	6,360	7,070	8,300	9,540	10,970	12,660	14,560		
			800	7,550	7,360	7,260	6,870	6,870	6,950	7,750	9,110	10,470	12,070	13,880	16,020		
			850	—	—	—	8,560	8,560	8,670	9,620	11,310	13,020	14,970	16,720	19,890		
			900	—	—	—	10,010	10,010	10,130	11,280	13,300	15,330	17,670	19,720	23,500		
			950	4,340	4,230	4,170	3,920	3,920	3,970	4,420	5,160	5,910	6,780	7,570	8,960		
100	100	1000	4,980	4,860	4,800	4,540	4,540	4,600	5,130	6,060	6,970	8,050	9,000	10,720			
		1050	6,060	5,910	5,830	5,530	5,530	5,600	6,250	7,360	8,500	9,800	10,970	13,080			
		1100	7,110	6,930	6,840	6,500	6,500	6,580	7,340	8,680	10,030	11,580	12,940	15,460			
		1150	8,260	8,060	7,960	7,580	7,580	7,680	8,590	10,160	11,770	13,610	15,230	18,210			
		1200	9,030	8,800	8,700	8,300	8,300	8,400	9,420	11,150	12,930	14,970	16,760	20,040			
		1250	—	—	—	10,320	10,320	10,450	11,690	13,840	16,040	18,550	20,790	24,860			
125	125	1300	—	—	—	—	12,090	12,090	12,250	13,730	16,310	18,910	21,920	24,590	29,430		
		1350	5,790	5,640	5,580	5,320	5,320	5,390	6,030	7,140	8,280	9,580	10,730	12,840			
		1400	7,020	6,840	6,760	6,460	6,460	6,540	7,320	8,700	10,080	11,670	13,100	15,690			
		1450	8,240	8,040	7,950	7,600	7,600	7,700	8,630	10,240	11,900	13,790	15,460	18,520			
		1500	9,600	9,360	9,270	8,880	8,880	8,990	10,100	12,020	13,980	16,220	18,220	21,850			
		1550	10,500	10,240	10,140	9,730	9,730	9,850	11,090	13,210	15,360	17,850	20,070	24,070			
150	150	1600	—	—	—	—	12,080	12,080	12,230	13,740	16,390	19,050	22,130	24,870	29,840		
		1650	14,180	14,180	14,360	16,180	16,180	16,330	19,330	22,510	26,190	29,430	35,360				
		1700	—	—	—	7,740	7,740	7,830	8,810	10,490	12,200	14,150	15,890	19,060			
		1750	9,010	9,010	9,120	10,270	10,270	10,280	12,280	14,290	16,620	18,870	22,430				
		1800	10,560	10,560	10,700	12,050	12,050	12,050	14,220	16,820	19,580	22,010	26,490				
		1850	11,590	11,590	11,740	13,250	13,250	13,250	15,850	18,510	21,560	24,250	29,190				
180	180	1900	14,370	14,370	14,550	16,420	16,420	16,420	19,640	22,930	26,700	30,030	36,140				
		1950	16,940	16,940	17,150	19,390	19,390	19,390	23,240	27,130	31,640	35,640	42,910				
		2000	—	—	—	10,440	10,440	10,570	11,940	14,290	16,670	19,430	21,880	26,320			
		2050	12,240	12,240	12,400	14,020	14,020	14,020	16,830	19,650	22,920	25,830	31,110				
		2100	13,460	13,460	13,630	15,400	15,400	15,400	18,510	21,630	25,240	28,460	34,310				
		2150	16,640	16,640	16,850	19,070	19,070	19,070	22,910	26,780	31,270	35,220	42,470				
200	200	2200	19,700	19,700	19,950	22,580	22,580	22,580	27,140	31,780	37,120	41,830	50,470				
		2250	—	—	—	14,360	14,360	14,540	16,450	19,780	23,140	27,020	30,470	36,760			
		2300	15,750	15,750	15,950	18,070	18,070	18,070	21,760	25,460	29,770	33,580	40,520				
		2350	19,520	19,520	19,770	22,380	22,380	22,380	26,940	31,550	36,870	41,550	50,170				
		2400	23,070	23,070	23,360	26,510	26,510	26,510	31,910	37,410	43,760	49,350	59,600				
		2450	—	—	—	17,290	17,290	17,510	19,860	23,930	28,030	32,790	36,970	44,660			
250	250	2500	21,430	21,430	21,700	24,600	24,600	24,600	29,620	34,720	40,600	45,780	55,290				
		2550	25,340	25,340	25,660	29,110	29,110	29,110	35,090	41,180	48,180	54,360	65,700				
		2600	26,510	26,510	26,840	30,430	30,430	30,430	36,640	42,960	50,230	56,650	68,420				
		2650	31,020	31,020	31,410	35,710	35,710	35,710	43,110	50,610	59,290	66,970	80,990				
		2700	—	—	—	36,440	36,440	36,900	42,000	50,850	59,790	70,130	79,280	96,020			
		2750	—	—	—	—	—	—	—	—	—	—	—	—			

Order 注文例  
型式 - A - B - T  
STAVAXFP - 100 - 100 - 25  
F-STAVAXFP - 175 - 60 - 15

Delivery 出荷日 3 日目発送

Alterations 追加加工  
型式 - A - B - T - (フリーサイズB・T寸法) - (CC・AB・TK...etc.)  
F-STAVAXFP - 175 - 60 - 15 - BC58 - TC14 - CC0.5

フリーサイズタイプでB・T寸法を変更する場合は、上記注文例のように指定したい寸法より大きく、かつ、一番近い数値を下記表から選択し、その後、BC・TCでご希望の寸法を指定してください。

Alterations	標準・フリーサイズに適用			フリーサイズのみ適用	
	C寸法変更	A・B寸法公差変更	T寸法公差変更	B寸法変更	T寸法変更
Code	CC	AB	TK	BC	TC
Spec.	全周の面取り寸法を変更します。 CC0 (面取りなし) CC0.5 (C0.5) CC1 (C1)	A・B寸法の公差を変更します。 Code A・B公差 AB1 ±0.05 AB2 ±0.1 (規格公差) AB3 ±0.1 AB4 -0.2 AB5 -0.3	T寸法の公差を変更します。 Code T公差 TK1 ±0.05 TK2 ±0.1 (規格公差) TK3 ±0.2 TK4 ±0.1 TK5 -0.2	幅(B寸法)変更 20≤BC≤299 指定1mm単位	板厚(T寸法)変更 5≤TC<Tmax. 指定1mm単位 ●T≤8...A≤200, B(BC)≤100 ●B(BC)寸法により、追加加工料金が設定されています。
¥/1Code	0	0	0	BC20~BC61 400 BC61~BC81 500 BC81~BC101 600 BC101~BC121 800 BC121~BC141 1,000 BC141~BC161 1,000 BC161~BC181 1,250 BC181~BC201 1,500 BC201~BC221 1,750 BC221~BC241 2,000	

Price 価格  
数量スライド価格 (1円未満切り捨て) P.47  
数量 1~4 5~9 10~19 表示数量超えは 価格・出荷日お見積り  
値引率 基準単価 5% 10%

価格計算式 (例) F-STAVAXFP-175-60-15  
(A寸法) × 価格係数 = 基準単価  
175 × 51 = 8,920円 (1円単位切り捨て)

STAVAXFP フリーサイズタイプ ¥基準単価

型式	A 1mm単位	B	T	5	6	8	10	13	15	20	25	30	35	40	50
F-STAVAXFP	20~40	20	20	A×10											