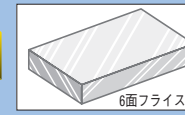


NAK55
6F
6面フライス

MILLED PLATES
フライスプレート
—標準タイプ・フリーサイズタイプ—



■精度基準

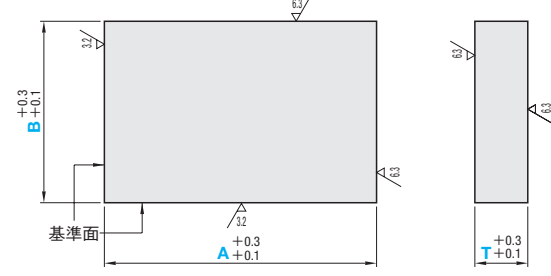
- 基準面直角度 100mmに対し0.015以下
- 板厚平行度 100mmに対し0.05以下
- 平面度 (板厚) T5~7 T8~15 T16~50
100mmに対し 0.1 0.07 0.05

追加工価格も数量スライド適用 P.49



RoHS

NAK55FP (標準タイプ)
F-NAK55FP (フリーサイズタイプ)



●全周面取り C0.1~C0.3 □材質 NAK55 □硬度 37~43HRC

■NAK55FP 標準タイプ ¥基準単価

| 型式 | A | B | T | 5 | 6 | 8 | 10 | 13 | 15 | 20 | 25 | 30 | 35 | 40 | 50 | |
|---------|-----|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-------|--|
| NAK55FP | 10 | 10 | 10 | 1,290 | 1,260 | 1,200 | 1,170 | 1,200 | 1,230 | 1,260 | 1,300 | 1,330 | 1,350 | 1,370 | 1,560 | |
| | | | 20 | 1,350 | 1,350 | 1,340 | 1,340 | 1,340 | 1,350 | 1,360 | 1,370 | 1,400 | 1,470 | 1,530 | 1,670 | |
| | | | 40 | 1,380 | 1,360 | 1,360 | 1,340 | 1,350 | 1,360 | 1,390 | 1,430 | 1,500 | 1,560 | 1,700 | | |
| | | | 60 | 1,490 | 1,450 | 1,380 | 1,360 | 1,380 | 1,390 | 1,420 | 1,430 | 1,460 | 1,530 | 1,590 | 1,730 | |
| | | | 80 | 1,580 | 1,530 | 1,450 | 1,410 | 1,430 | 1,420 | 1,450 | 1,460 | 1,490 | 1,560 | 1,620 | 1,760 | |
| | | | 100 | 1,600 | 1,550 | 1,470 | 1,420 | 1,460 | 1,450 | 1,480 | 1,490 | 1,520 | 1,590 | 1,650 | 1,800 | |
| | 20 | 20 | 20 | 1,370 | 1,370 | 1,360 | 1,360 | 1,370 | 1,380 | 1,390 | 1,420 | 1,490 | 1,550 | 1,690 | | |
| | | | 40 | 1,450 | 1,400 | 1,380 | 1,360 | 1,360 | 1,380 | 1,410 | 1,420 | 1,450 | 1,520 | 1,580 | 1,720 | |
| | | | 60 | 1,510 | 1,470 | 1,400 | 1,360 | 1,380 | 1,390 | 1,440 | 1,450 | 1,480 | 1,550 | 1,610 | 1,750 | |
| | | | 80 | 1,600 | 1,550 | 1,470 | 1,430 | 1,450 | 1,460 | 1,490 | 1,530 | 1,660 | 1,740 | 1,890 | 2,230 | |
| | | | 100 | 1,620 | 1,570 | 1,490 | 1,440 | 1,490 | 1,510 | 1,560 | 1,590 | 1,720 | 1,850 | 1,980 | 2,350 | |
| | | | 125 | 2,010 | 1,990 | 1,930 | 1,800 | 1,960 | 1,910 | 2,060 | 2,060 | 2,120 | 2,170 | 2,340 | 2,660 | |
| | 40 | 40 | 150 | 2,070 | 2,050 | 1,950 | 1,810 | 1,960 | 1,930 | 2,060 | 2,110 | 2,200 | 2,320 | 2,580 | 3,040 | |
| | | | 180 | 2,150 | 2,070 | 1,970 | 1,820 | 1,990 | 1,940 | 2,090 | 2,340 | 2,600 | 2,690 | 2,990 | 3,580 | |
| | | | 200 | 2,640 | 2,500 | 2,380 | 2,200 | 2,380 | 2,320 | 2,570 | 2,810 | 3,070 | 2,810 | 3,060 | 3,820 | |
| | | | 40 | 1,470 | 1,480 | 1,400 | 1,380 | 1,380 | 1,380 | 1,430 | 1,440 | 1,470 | 1,540 | 1,600 | 1,740 | |
| | | | 60 | 1,540 | 1,500 | 1,430 | 1,380 | 1,380 | 1,420 | 1,480 | 1,490 | 1,710 | 1,830 | 1,980 | 2,240 | |
| | | | 80 | 1,660 | 1,620 | 1,540 | 1,440 | 1,520 | 1,540 | 1,660 | 1,790 | 2,010 | 2,200 | 2,360 | 2,850 | |
| | 60 | 60 | 100 | 1,860 | 1,810 | 1,720 | 1,610 | 1,710 | 1,730 | 1,720 | 1,980 | 2,190 | 2,450 | 2,580 | 2,960 | |
| | | | 125 | 2,050 | 1,990 | 1,980 | 1,800 | 1,980 | 2,060 | 2,120 | 2,380 | 2,700 | 2,810 | 2,940 | 3,520 | |
| | | | 150 | 2,150 | 2,090 | 2,080 | 1,950 | 2,050 | 2,120 | 2,200 | 2,460 | 2,800 | 3,040 | 3,410 | 4,010 | |
| | | | 180 | 2,260 | 2,200 | 2,180 | 2,060 | 2,240 | 2,230 | 2,600 | 2,980 | 3,330 | 3,520 | 3,830 | 4,680 | |
| | | | 200 | 2,750 | 2,610 | 2,620 | 2,430 | 2,690 | 2,780 | 3,070 | 3,440 | 3,940 | 3,770 | 4,130 | 5,030 | |
| | | | 250 | — | — | — | 2,940 | 3,290 | 3,560 | 3,880 | 4,240 | 4,900 | 4,950 | 5,030 | 5,770 | |
| | 80 | 80 | 300 | — | — | — | 3,510 | 3,890 | 4,050 | 4,540 | 5,170 | 5,850 | 6,200 | 6,760 | 7,140 | |
| | | | 60 | 1,700 | 1,620 | 1,440 | 1,290 | 1,380 | 1,460 | 1,590 | 1,820 | 2,120 | 2,340 | 2,480 | 3,000 | |
| | | | 80 | 1,840 | 1,800 | 1,670 | 1,440 | 1,560 | 1,670 | 1,890 | 2,130 | 2,480 | 2,760 | 3,000 | 3,590 | |
| | | | 100 | 2,020 | 1,940 | 1,810 | 1,610 | 1,740 | 1,880 | 2,210 | 2,430 | 2,840 | 3,170 | 3,510 | 4,140 | |
| | | | 125 | 2,410 | 2,280 | 2,040 | 1,800 | 1,980 | 2,130 | 2,520 | 2,870 | 3,320 | 3,690 | 4,100 | 4,880 | |
| | | | 150 | 2,490 | 2,390 | 2,160 | 2,010 | 2,210 | 2,390 | 2,840 | 3,270 | 3,780 | 4,220 | 4,670 | 5,600 | |
| 100 | 100 | 180 | 2,890 | 2,810 | 2,510 | 2,240 | 2,450 | 2,660 | 3,200 | 3,690 | 4,250 | 4,790 | 5,300 | 6,390 | | |
| | | 200 | 3,040 | 2,960 | 2,640 | 2,430 | 2,690 | 2,910 | 3,560 | 4,110 | 4,710 | 5,360 | 5,910 | 7,160 | | |
| | | 250 | — | — | — | 2,940 | 3,290 | 3,620 | 4,260 | 5,030 | 5,750 | 6,480 | 7,250 | 8,720 | | |
| | | 300 | — | — | — | 3,510 | 3,890 | 4,280 | 5,130 | 6,000 | 6,930 | 7,680 | 8,550 | 10,340 | | |
| | | 80 | 2,530 | 2,300 | 2,070 | 1,470 | 1,640 | 1,800 | 2,120 | 2,540 | 3,030 | 3,410 | 3,780 | 4,710 | | |
| | | 100 | 2,660 | 2,420 | 2,200 | 1,680 | 1,850 | 2,030 | 2,450 | 2,820 | 3,390 | 3,780 | 4,280 | 5,220 | | |
| 125 | 125 | 125 | 3,030 | 2,750 | 2,450 | 1,980 | 2,190 | 2,390 | 2,990 | 3,450 | 4,080 | 4,590 | 5,220 | 6,330 | | |
| | | 150 | 3,400 | 3,090 | 2,830 | 2,300 | 2,550 | 2,790 | 3,530 | 4,110 | 4,850 | 5,420 | 6,170 | 7,470 | | |
| | | 180 | 3,830 | 3,480 | 3,150 | 2,790 | 3,110 | 3,420 | 4,260 | 5,040 | 5,760 | 6,570 | 7,400 | 8,990 | | |
| | | 200 | 4,510 | 4,100 | 3,510 | 3,290 | 3,690 | 4,010 | 4,970 | 5,960 | 6,750 | 7,740 | 8,630 | 10,520 | | |
| | | 250 | — | — | — | 4,200 | 4,680 | 5,130 | 6,320 | 7,470 | 8,640 | 9,830 | 10,860 | 13,230 | | |
| | | 300 | — | — | — | 5,120 | 5,750 | 6,360 | 7,760 | 9,140 | 10,620 | 11,880 | 13,250 | 16,110 | | |
| 150 | 150 | 100 | 3,000 | 2,730 | 2,480 | 2,160 | 2,420 | 2,660 | 3,110 | 3,570 | 4,190 | 4,640 | 5,210 | 6,270 | | |
| | | 125 | 3,580 | 3,250 | 2,860 | 2,540 | 2,820 | 3,090 | 3,690 | 4,260 | 4,980 | 5,540 | 6,210 | 7,470 | | |
| | | 150 | 4,070 | 3,700 | 3,280 | 2,910 | 3,230 | 3,510 | 4,280 | 4,950 | 5,760 | 6,440 | 7,200 | 8,690 | | |
| | | 180 | 4,720 | 4,290 | 3,860 | 3,330 | 3,690 | 4,040 | 4,890 | 5,750 | 6,600 | 7,430 | 8,240 | 9,990 | | |
| | | 200 | 5,200 | 4,730 | 4,190 | 3,750 | 4,140 | 4,530 | 5,490 | 6,530 | 7,430 | 8,400 | 9,270 | 11,310 | | |
| | | 250 | — | — | — | 4,560 | 5,100 | 5,640 | 6,830 | 7,910 | 9,180 | 10,350 | 11,430 | 13,910 | | |
| 180 | 180 | 300 | — | — | — | 5,400 | 6,030 | 6,660 | 8,060 | 9,450 | 10,970 | 12,240 | 13,640 | 16,550 | | |
| | | 125 | 3,180 | 3,530 | 3,870 | 4,650 | 5,430 | 6,290 | 7,050 | 7,830 | 9,510 | | | | | |
| | | 150 | 3,870 | 4,280 | 4,680 | 5,690 | 6,710 | 7,700 | 8,700 | 9,620 | 11,720 | | | | | |
| | | 180 | 4,410 | 4,920 | 5,400 | 6,570 | 7,650 | 8,850 | 10,010 | 11,070 | 13,470 | | | | | |
| | | 200 | 4,950 | 5,540 | 6,120 | 7,430 | 8,630 | 10,010 | 11,310 | 12,510 | 15,210 | | | | | |
| | | 250 | 5,490 | 6,170 | 6,840 | 8,280 | 9,690 | 11,250 | 12,650 | 14,040 | 17,060 | | | | | |
| 200 | 200 | 300 | — | — | — | 6,590 | 7,380 | 8,160 | 9,870 | 11,790 | 13,370 | 15,030 | 16,740 | 20,300 | | |
| | | 150 | 4,200 | 4,650 | 5,100 | 6,200 | 7,290 | 8,370 | 9,450 | 10,440 | 12,740 | | | | | |
| | | 180 | 4,790 | 5,340 | 5,880 | 7,130 | 8,330 | 9,630 | 10,890 | 12,030 | 14,640 | | | | | |
| | | 200 | 5,370 | 6,030 | 6,660 | 8,070 | 9,360 | 10,890 | 12,300 | 13,590 | 16,530 | | | | | |
| | | 250 | 6,440 | 7,230 | 8,030 | 9,750 | 11,480 | 13,320 | 14,940 | 16,650 | 20,210 | | | | | |
| | | 300 | 7,760 | 8,700 | 9,630 | 11,670 | 14,130 | 15,770 | 17,810 | 19,830 | 24,050 | | | | | |
| 250 | 250 | 180 | 5,580 | 6,230 | 6,890 | 8,360 | 9,810 | 11,340 | 12,770 | 14,180 | 17,220 | | | | | |
| | | 200 | 6,830 | 7,650 | 8,490 | 10,290 | 12,090 | 14,040 | 15,740 | 17,540 | 21,270 | | | | | |
| | | 250 | 8,460 | 9,470 | 10,490 | 12,710 | 14,810 | 17,190 | 19,400 | 21,600 | 26,190 | | | | | |
| | | 300 | 9,230 | 10,350 | 11,460 | 13,860 | 16,500 | 18,810 | 21,240 | 23,640 | 28,650 | | | | | |
| | | 200 | 6,960 | 7,820 | 8,660 | 10,500 | 12,330 | 14,310 | 16,050 | 17,900 | 21,710 | | | | | |
| | | 250 | 8,630 | 9,660 | 10,710 | 12,960 | 15,120 | 17,540 | 19,800 | 22,050 | 26,730 | | | | | |
| 300 | 300 | 250 | 10,230 | 11,480 | 12,710 | 15,380 | 18,050 | 20,910 | 23,580 | 26,270 | 31,800 | | | | | |
| | | 200 | 10,700 | 11,990 | 13,280 | 16,070 | 18,860 | 21,870 | 24,660 | 27,450 | 33,240 | | | | | |
| | | 250 | 12,710 | 14,240 | 15,770 | 19,190 | 22,500 | 26,070 | 29,370 | 32,690 | 39,570 | | | | | |
| | | 300 | — | — | — | 15,300 | 17,120 | 18,950 | 22,890 | 26,850 | 31,110 | 35,160 | 47,330 | | | |



Order 注文例

| | | | |
|-----------|-----|-----|----|
| 型式 | A | B | T |
| NAK55FP | 100 | 100 | 25 |
| F-NAK55FP | 175 | 60 | 15 |



Delivery 出荷日

3 日目発送

ストックA 800円/1本

P.48

◎同一サイズ3本以上は一律2,160円



Alterations 追加工

| | | | | | | |
|-----------|-----|----|----|---------------|-------------------|-------|
| 型式 | A | B | T | (フリーサイズB・T寸法) | (CC・AB・TK...etc.) | |
| F-NAK55FP | 175 | 60 | 15 | BC58 | TC14 | CC0.5 |

フリーサイズタイプでB・T寸法を変更する場合は、上記注文例のように指定したい寸法より大きく、かつ、一番近い数値を下記表から選択し、その後、BC・TCご希望の寸法を指定してください。

| Alterations | 標準・フリーサイズに適用 | | | フリーサイズのみ適用 | | | | | | | | | |
|-------------|--|---|---|----------------------------------|-------|-------|---|--------|----------|----------|----------|-----------|-----------|
| | C寸法変更 | A・B寸法公差変更 | T寸法公差変更 | B寸法変更 | | | T寸法変更 | | | | | | |
| Code | CC | AB | TK | BC | | | TC | | | | | | |
| Spec. | 全周の面取り寸法を変更します。 CC0 (面取りなし) CC0.5 (C0.5) CC1 (C1) | A・T寸法の公差を変更します。 Code A・B公差 AB1 ±0.5 AB2 ±0.3(規格公差) AB3 ±0.1 AB4 -0.2 AB5 -0.3 | T寸法の公差を変更します。 Code T公差 TK1 ±0.5 TK2 ±0.3(規格公差) TK3 ±0.2 TK4 ±0.1 TK5 -0.2 | 幅(B寸法)変更 20≤BC≤299 指定1mm単位 | | | 板厚(T寸法)変更 5≤TC<Tmax 指定1mm単位 ◎T≤8...A≤200, B(BC)≤100 ◎B(BC)寸法により、追加工料金が設定されています。 | | | | | | |
| ¥/1Code | 0 | 0 | 0 | BC20~ | BC61~ | BC81~ | BC101~ | BC201~ | B(BC)20~ | B(BC)61~ | B(BC)81~ | B(BC)101~ | B(BC)201~ |