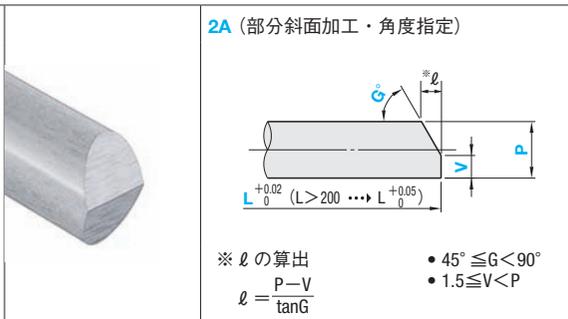
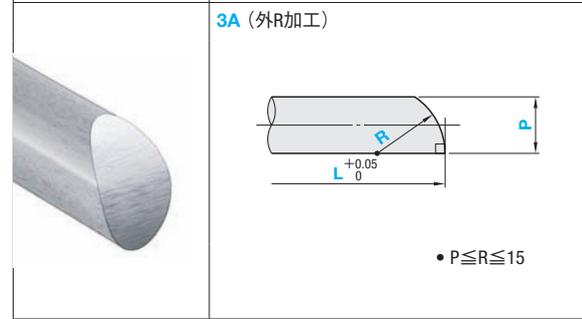
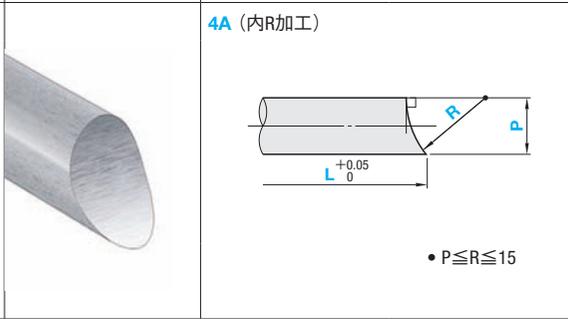
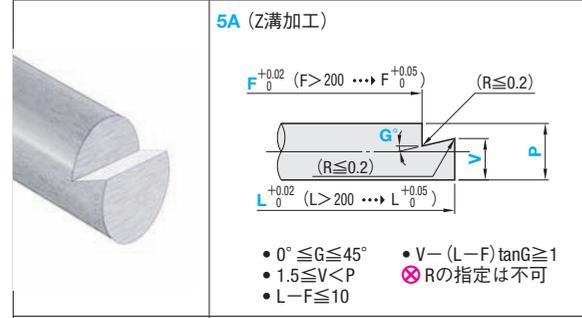
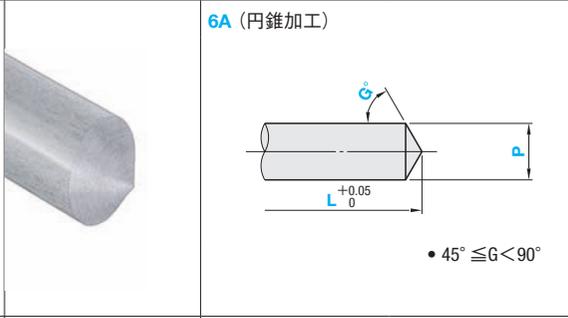
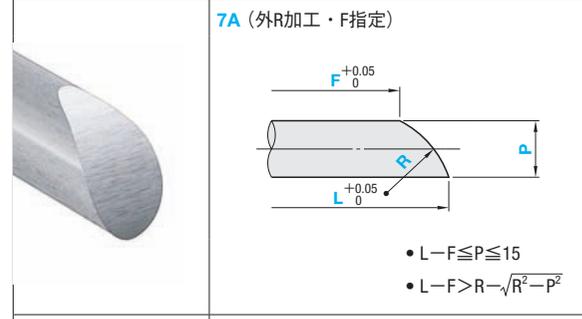
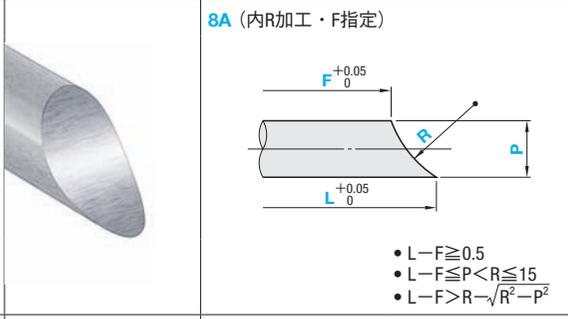
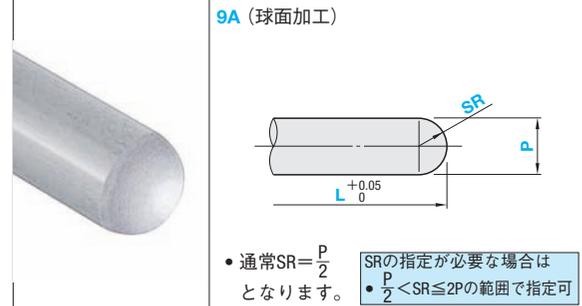
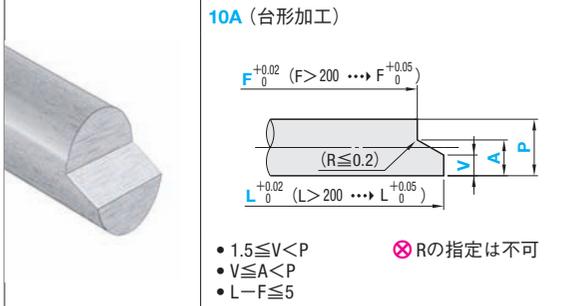
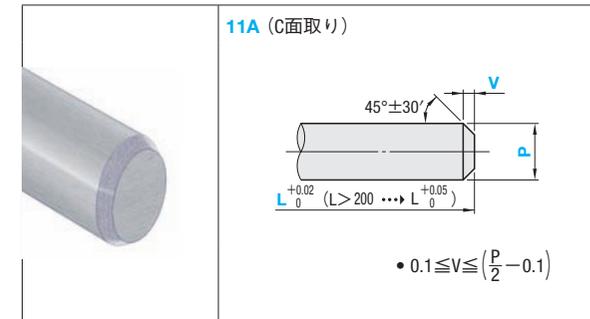
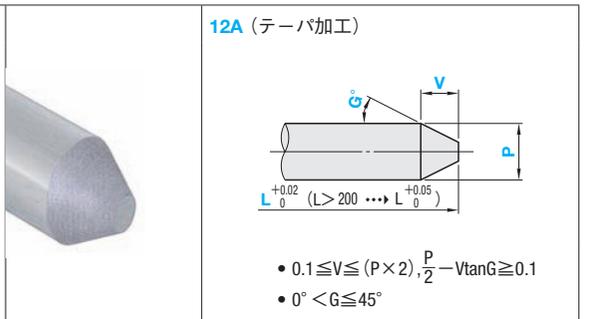
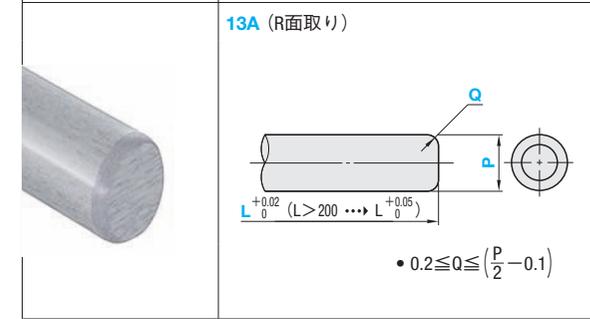
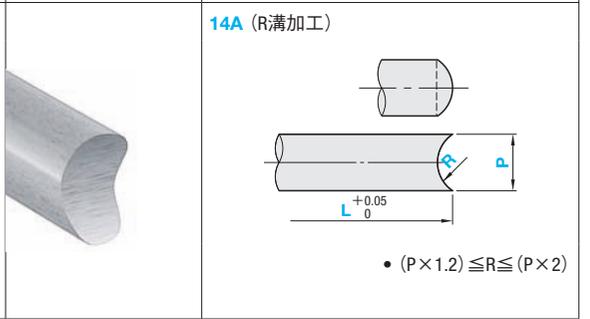
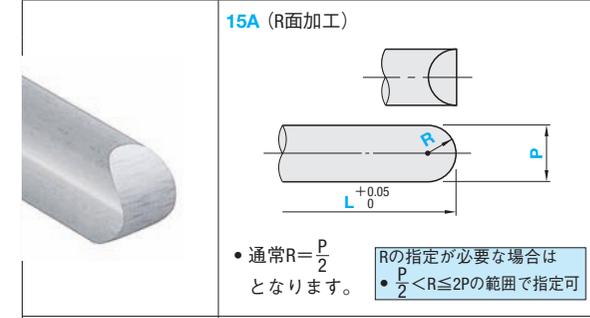
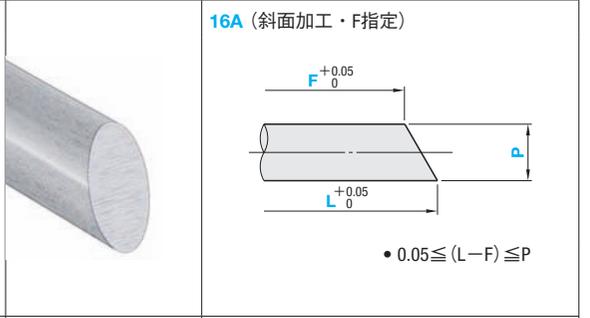
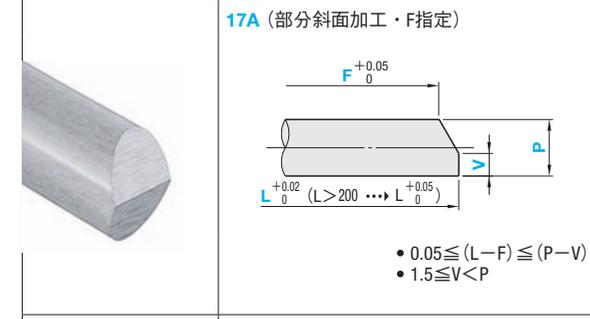
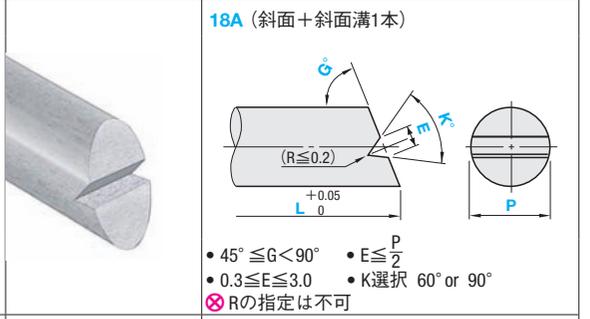
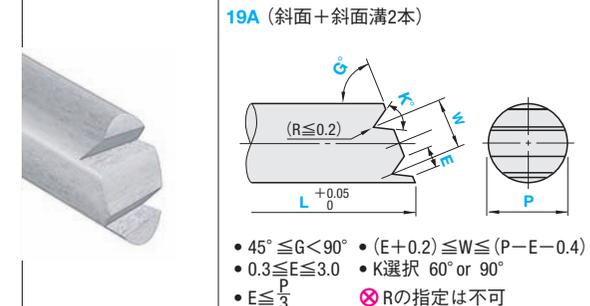
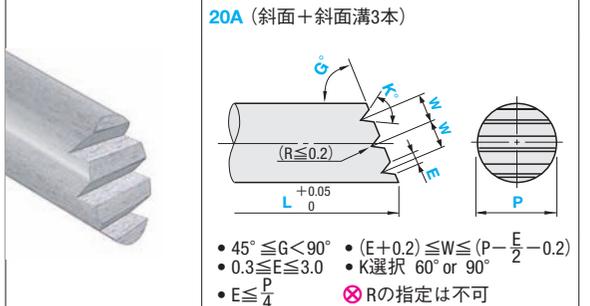
 <p>1A (斜面加工・角度指定)</p> <p>※ l の算出 $l = \frac{P}{\tan G}$</p> <ul style="list-style-type: none"> $45^\circ \leq G < 90^\circ$ 	 <p>2A (部分斜面加工・角度指定)</p> <p>※ l の算出 $l = \frac{P-V}{\tan G}$</p> <ul style="list-style-type: none"> $45^\circ \leq G < 90^\circ$ $1.5 \leq V < P$
 <p>3A (外R加工)</p> <ul style="list-style-type: none"> $P \leq R \leq 15$ 	 <p>4A (内R加工)</p> <ul style="list-style-type: none"> $P \leq R \leq 15$
 <p>5A (Z溝加工)</p> <ul style="list-style-type: none"> $0^\circ \leq G \leq 45^\circ$ $1.5 \leq V < P$ $L - F \leq 10$ $V - (L - F) \tan G \geq 1$ Rの指定は不可 	 <p>6A (円錐加工)</p> <ul style="list-style-type: none"> $45^\circ \leq G < 90^\circ$
 <p>7A (外R加工・F指定)</p> <ul style="list-style-type: none"> $L - F \leq P \leq 15$ $L - F > R - \sqrt{R^2 - P^2}$ 	 <p>8A (内R加工・F指定)</p> <ul style="list-style-type: none"> $L - F \geq 0.5$ $L - F \leq P < R \leq 15$ $L - F > R - \sqrt{R^2 - P^2}$
 <p>9A (球面加工)</p> <ul style="list-style-type: none"> 通常 $SR = \frac{P}{2}$ Rの指定が必要な場合は $\frac{P}{2} < SR \leq 2P$ の範囲で指定可 	 <p>10A (台形加工)</p> <ul style="list-style-type: none"> $1.5 \leq V < P$ $V \leq A < P$ $L - F \leq 5$ Rの指定は不可

 <p>11A (C面取り)</p> <ul style="list-style-type: none"> $0.1 \leq V \leq (\frac{P}{2} - 0.1)$ 	 <p>12A (テーパ加工)</p> <ul style="list-style-type: none"> $0.1 \leq V \leq (P \times 2) \cdot \frac{P}{2} - V \tan G \geq 0.1$ $0^\circ < G \leq 45^\circ$
 <p>13A (R面取り)</p> <ul style="list-style-type: none"> $0.2 \leq Q \leq (\frac{P}{2} - 0.1)$ 	 <p>14A (R溝加工)</p> <ul style="list-style-type: none"> $(P \times 1.2) \leq R \leq (P \times 2)$
 <p>15A (R面加工)</p> <ul style="list-style-type: none"> 通常 $R = \frac{P}{2}$ Rの指定が必要な場合は $\frac{P}{2} < R \leq 2P$ の範囲で指定可 	 <p>16A (斜面加工・F指定)</p> <ul style="list-style-type: none"> $0.05 \leq (L - F) \leq P$
 <p>17A (部分斜面加工・F指定)</p> <ul style="list-style-type: none"> $0.05 \leq (L - F) \leq (P - V)$ $1.5 \leq V < P$ 	 <p>18A (斜面+斜面溝1本)</p> <ul style="list-style-type: none"> $45^\circ \leq G < 90^\circ$ $E \leq \frac{P}{2}$ $0.3 \leq E \leq 3.0$ K選択 60° or 90° Rの指定は不可
 <p>19A (斜面+斜面溝2本)</p> <ul style="list-style-type: none"> $45^\circ \leq G < 90^\circ$ $(E + 0.2) \leq W \leq (P - E - 0.4)$ $0.3 \leq E \leq 3.0$ $E \leq \frac{P}{3}$ K選択 60° or 90° Rの指定は不可 	 <p>20A (斜面+斜面溝3本)</p> <ul style="list-style-type: none"> $45^\circ \leq G < 90^\circ$ $(E + 0.2) \leq W \leq (P - \frac{E}{2} - 0.2)$ $0.3 \leq E \leq 3.0$ $E \leq \frac{P}{4}$ K選択 60° or 90° Rの指定は不可

段付エジェクタピン