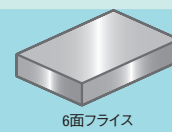


金属ブロック 標準タイプ

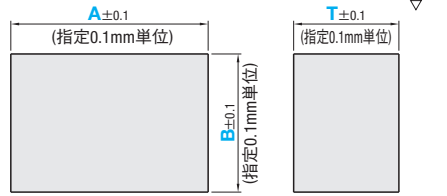
- 全角直角度保証0.1mm単位指定 -



材料屋24でミスミ型番・出荷日・価格を一発表示!(http://misumi.jp/fa24)



型式	材質	硬度
SSFB	SS400	-
SCFB	S50C	-
SCNFB	S50C調質	25±3HRC
SCFF	SUS303	-
SCFS	SUS304	-



SCNFBは板厚によっては硬度が落ちる場合があります。
6面フライス

0.1mm単位			T 0.1mm単位				
A	B	T	1.5~9.9		5.0~9.9		
			SSFB	SCFB	SCNFB	SCFF	SCFS
60	10.0~60.0	950	1,020	1,360	1,700	2,300	4,140
100		1,000	1,080	1,420	2,090	2,610	
60	60.1~100.0	1,000	1,080	1,420	-	-	-
100		1,110	1,280	1,730	-	-	-

0.1mm単位			T 0.1mm単位														
A	B	T	10.0~20.0					20.1~30.0					30.1~40.0				
			SSFB	SCFB	SCNFB	SCFF	SCFS	SSFB	SCFB	SCNFB	SCFF	SCFS	SSFB	SCFB	SCNFB	SCFF	SCFS
10.0~60.0	10.0~60.0	950	1,020	1,360	1,990	2,420	1,020	1,050	1,440	2,380	2,710	1,190	1,240	1,680	2,940	3,280	
10.0~100.0		1,000	1,080	1,420	2,560	2,840	1,080	1,120	1,560	3,160	3,290	1,300	1,400	1,920	4,410	4,140	
100.1~130.0	10.0~60.0	1,090	1,240	1,670	3,110	3,350	1,240	1,300	1,830	4,280	3,940	1,520	1,600	2,270	5,400	4,940	
130.1~160.0		1,240	1,440	1,920	3,690	3,980	1,440	1,520	2,130	5,100	4,670	1,770	1,870	2,660	6,470	5,860	
160.1~180.0	20.0~60.0	1,290	1,460	2,000	3,980	4,180	1,500	1,590	2,240	5,490	4,890	1,860	1,990	2,820	6,980	6,140	
180.1~200.0		1,330	1,530	2,090	4,230	4,330	1,580	1,680	2,380	5,970	5,250	1,940	2,080	2,960	7,610	6,640	
200.1~250.0	20.0~60.0	1,560	1,580	-	4,410	4,340	1,660	1,740	-	6,630	5,700	2,090	2,210	-	11,660	13,990	
250.1~300.0		1,840	1,900	-	5,720	4,890	1,950	2,060	-	8,580	7,230	2,480	2,630	-	14,110	16,700	
300.1~350.0	20.0~60.0	2,200	2,250	-	6,720	5,730	2,320	2,430	-	10,070	8,480	2,910	3,080	-	16,530	19,540	
350.1~400.0		2,490	2,550	-	7,720	6,600	2,640	2,780	-	11,570	9,760	3,310	3,490	-	18,130	21,580	
400.1~450.0	40.0~100.0	2,830	2,880	-	8,720	7,450	2,980	3,130	-	13,070	11,020	3,620	3,830	-	20,330	23,340	
450.1~500.0		3,130	3,210	-	9,710	8,300	3,290	3,460	-	14,570	12,290	3,990	4,230	-	22,330	25,700	
10.0~60.0	10.0~60.0	1,000	1,080	1,420	2,560	2,840	1,080	1,120	1,560	3,160	3,290	1,300	1,400	1,920	4,410	4,140	
60.1~100.0		1,110	1,280	1,730	3,670	3,700	1,340	1,430	1,980	4,740	4,520	1,680	1,780	2,500	6,040	5,710	
100.1~130.0	60.1~100.0	1,280	1,490	2,010	4,800	4,430	1,570	1,680	2,350	6,260	5,480	1,970	2,110	2,980	7,990	6,980	
130.1~160.0		1,490	1,750	2,370	5,750	5,280	1,820	1,950	2,760	7,470	6,490	2,320	2,490	3,540	9,590	8,940	
160.1~180.0	60.1~100.0	1,570	1,760	2,460	6,200	5,550	1,910	2,070	2,930	7,950	7,130	2,440	2,640	3,790	10,550	9,700	
180.1~200.0		1,610	1,860	2,590	6,750	5,980	2,020	2,210	3,130	9,000	8,200	2,600	2,820	4,060	11,540	10,520	
200.1~250.0	60.1~100.0	1,760	1,850	-	9,570	10,900	2,230	2,360	-	12,580	13,260	2,880	3,070	-	17,450	18,580	
250.1~300.0		2,090	2,210	-	11,570	13,160	2,630	2,790	-	15,230	16,010	3,400	3,630	-	21,110	22,430	
300.1~350.0	60.1~100.0	2,470	2,600	-	13,540	15,390	3,100	3,280	-	17,840	18,740	3,960	4,230	-	24,740	26,260	
350.1~400.0		2,800	2,950	-	15,540	17,640	3,490	3,710	-	20,470	21,500	4,490	4,800	-	28,390	30,110	
400.1~450.0	60.1~100.0	3,100	3,270	-	17,530	19,910	3,890	4,140	-	23,110	24,250	4,880	5,230	-	32,040	33,970	
450.1~500.0		3,440	3,630	-	19,520	22,170	4,300	4,570	-	25,740	26,990	5,400	5,780	-	35,700	37,820	
10.0~60.0	10.0~60.0	1,090	1,240	1,670	3,110	3,350	1,240	1,300	1,830	4,280	3,940	1,520	1,600	2,270	5,400	4,940	
60.1~100.0		1,280	1,490	2,010	4,520	4,430	1,570	1,680	2,350	5,900	5,480	1,970	2,110	2,980	7,510	6,980	
100.1~130.0	100.1~130.0	1,530	1,660	2,240	5,480	5,220	1,940	2,090	2,860	7,430	6,890	2,520	2,700	3,710	9,550	8,850	
130.1~160.0		1,810	1,940	2,680	7,000	6,200	2,260	2,430	3,390	9,440	8,140	2,970	3,190	4,410	12,210	11,360	
160.1~180.0	100.1~130.0	1,850	2,030	2,740	7,660	6,670	2,340	2,460	3,490	10,230	9,050	3,060	3,220	4,590	13,230	12,030	
180.1~200.0		1,930	2,110	2,960	8,290	7,110	2,470	2,700	3,820	11,290	9,950	3,240	3,520	5,020	14,560	13,210	
200.1~250.0	100.1~130.0	2,350	2,400	-	12,570	14,710	3,010	3,090	-	16,640	17,500	3,840	4,050	-	21,800	23,450	
250.1~300.0		2,790	2,870	-	15,190	17,760	3,550	3,680	-	20,120	21,130	4,670	4,840	-	26,370	28,320	
300.1~350.0	100.1~130.0	3,400	3,530	-	17,780	20,770	4,320	4,480	-	23,570	24,730	5,590	5,820	-	30,910	33,160	
350.1~400.0		3,860	4,000	-	20,390	23,810	4,900	5,090	-	27,040	28,360	6,360	6,620	-	35,480	38,030	
400.1~450.0	100.1~130.0	4,130	4,250	-	23,000	26,860	5,270	5,440	-	30,530	31,990	6,760	7,010	-	40,050	42,900	
450.1~500.0		4,570	4,720	-	25,610	29,890	5,830	6,060	-	34,000	35,620	7,460	7,750	-	44,620	47,770	
10.0~60.0	10.0~60.0	1,240	1,440	1,920	3,690	3,980	1,440	1,520	2,130	5,100	4,670	1,770	1,870	2,660	6,470	5,860	
60.1~100.0		1,490	1,750	2,370	5,410	5,280	1,820	1,950	2,760	7,030	6,490	2,320	2,490	3,540	9,030	8,940	
100.1~130.0	100.1~130.0	1,810	1,940	2,680	6,590	6,200	2,260	2,430	3,390	8,890	8,140	2,970	3,190	4,410	11,480	11,360	
130.1~160.0		2,090	2,260	3,140	8,350	7,340	2,660	2,880	4,000	11,360	9,730	3,500	3,770	5,220	14,680	13,590	
160.1~180.0	130.1~160.0	2,140	2,340	3,240	9,110	7,840	2,780	2,980	4,270	12,420	10,960	3,620	3,970	5,530	16,120	14,700	
180.1~200.0		2,270	2,490	3,470	9,940	8,480	2,910	3,210	4,600	13,610	11,950	3,890	4,230	5,940	17,630	15,940	
200.1~250.0	130.1~160.0	2,830	2,900	-	13,930	16,260	3,620	3,720	-	18,300	19,200	4,740	4,880	-	23,710	25,480	
250.1~300.0		3,360	3,440	-	16,820	19,620	4,290	4,430	-	22,120	23,200	5,600	5,810	-	28,690	30,780	
300.1~350.0	130.1~160.0	4,060	4,210	-	19,700	22,950	5,140	5,320	-	25,920	27,150	6,490	6,940	-	33,640	36,030	
350.1~400.0		4,630	4,760	-	22,800	26,400	5,900	6,080	-	29,750	31,140	7,570	7,890	-	38,610	41,940	
400.1~450.0	130.1~160.0	4,920	5,070	-	25,500	29,670	6,280	6,500	-	33,590	35,120	8,050	8,360	-	43,590	46,640	
450.1~500.0		5,440	5,640	-	28,400	33,030	6,950	7,200	-	37,410	39,100	8,900	9,260	-	48,580	51,930	
10.0~60.0	10.0~60.0	1,290	1,460	2,000	3,980	4,180	1,500	1,590	2,240	5,580	5,010	1,860	1,990	2,820	7,110	6,350	
60.1~100.0		1,570	1,760	2,460	6,200	5,550	1,910	2,070	2,930	8,220	7,040	2,440	2,640	3,790	10,550	9,700	
100.1~130.0	100.1~130.0	1,850	2,030	2,740	7,660	6,670	2,340	2,460	3,490	10,230	9,050	3,060	3,220	4,590	13,230	12,030	
130.1~160.0		2,140	2,340	3,240	9,110	7,840	2,780	2,980	4,270	12,420	10,960	3,620	3,970	5,530	16,130	14,720	
160.1~180.0	100.1~130.0	2,210	2,420	3,470	9,940	8,400	2,820	3,090	4,450	13,590	11,790	3,760	4,070	5,900	17,590	15,710	
180.1~200.0		2,320	2,560	3,680	10,860	9,510	2,990	3,300	4,760	14,870	12,800	3,990	4,370	6,330	19,270	17,080	
200.1~250.0	100.1~130.0	2,830	3,000	-	15,600	18,220	3,640	3,880	-	20,470	21,510	4,760	5,100	-	26,530	28,540	
250.1~300.0		3,370	3,560	-	18,850	21,990	4,300	4,600	-								