CARBIDE BLOCK DIE BLANKS

超硬ブロックダイブランク

ー加工付タイプー

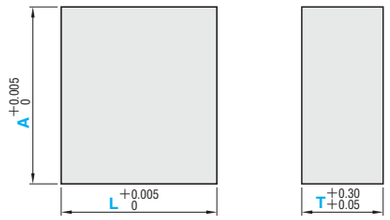
追加工価格も数量スライド適用 P.39

RoHS

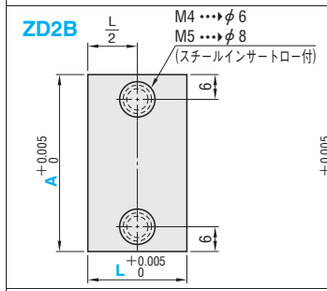
M 材質　V40(HIP)
H 硬度　87 ～ 88HRA

A	10.00～31.99	32.00～70.00
M	4	5
d1	4.5	5.5
d2×t	7.5×7	9×8

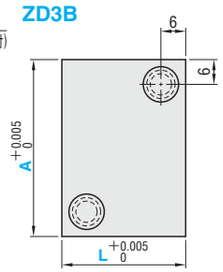
ZDA



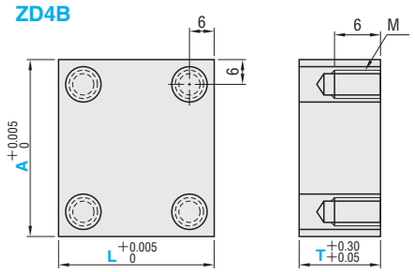
ZD2B



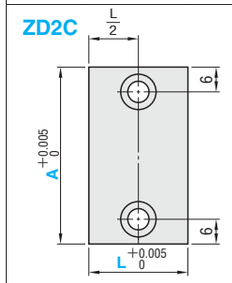
ZD3B



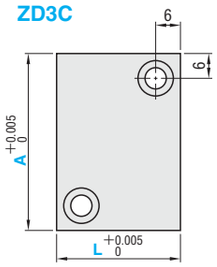
ZD4B



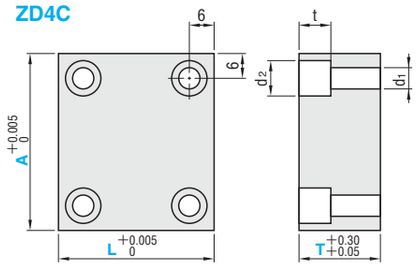
ZD2C



ZD3C



ZD4C



型式	T	A 指定0.01mm単位	L 指定0.01mm単位
ZDA	10	10.00～70.00	3.00 ～80.00
ZD2B　ZD2C	13	30.00～70.00	13.00 ～70.00
ZD3B　ZD3C	16	20.00～70.00	20.00 ～80.00
ZD4B　ZD4C	20	30.00～70.00	25.00 ～80.00
	22		
	25		

Order 注文例

型式	T	指定0.01mm単位 A	L
ZDA	16	16.00	40.00

Delivery 出荷日　10 日目発送

Price 価格

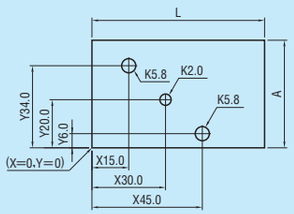
■数量スライド価格（1円未満切り捨て）P.37

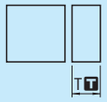
数　量	1～4	5～9	10～14	15～20
値引率	基準単価	5%	10%	15%

表示数量超えは価格・出荷日お見積り

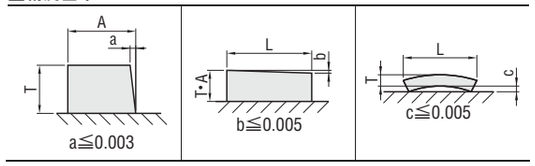
Alterations 追加工

型式	T	A	L	X・Y・K	(TKC・JC)
ZDA	25	45.00	70.00	X15.0　Y34.0　K5.8 X30.0　Y20.0　K2.0 X45.0　Y 6.0　K5.8	TKC

Alterations	Code	Spec.	¥/1Code
	X__ Y__ K__	ワイヤーカット用パイロットホール、ノック穴等の下穴加工ができます。 穴位置X・Yと穴径Kを指定します。 X・Y指定単位　0.1mm単位 T=10・13・16⋯φ1.0≦K≦φ10 T=20・22・25⋯φ1.5≦K≦φ10 K指定単位　0.1mm単位 穴間ピッチ公差　±0.3	300 /1K (1穴につき)

Alterations	Code	Spec.	¥/1Code
	TKC	T寸法公差変更 T +0.30 +0.05 ⇨ +0.01 0	1,200
M 材種変更	JC2	材種変更 M V40⇨V20	500
	JC3	材種変更 M V40⇨V30	500

■精度基準



ZDA	ZD2B・ZD3B	ZD4B	ZD2C・ZD3C	ZD4C
基準単価	＋1,900円	＋3,800円	＋200円	＋500円

■ZDA　基準単価

A	L ＼ T	10	13	16	20	22	25
10.00 ∫ 15.00	3.00～ 9.99	3,640	4,040	4,390	5,040	5,290	5,710
	10.00～14.99	4,140	4,590	5,040	5,870	6,230	6,700
	15.00～19.99	4,640	5,190	5,790	6,750	7,170	7,790
	20.00～24.99	5,190	5,790	6,490	7,580	8,100	8,830
	25.00～29.99	5,690	6,390	7,240	8,470	9,040	9,930
	30.00～34.99	6,240	6,990	7,940	9,300	9,970	10,970
	35.00～39.99	6,740	7,590	8,640	10,180	10,910	12,050
	40.00～44.99	7,290	8,190	9,390	11,010	11,850	13,090
	45.00～49.99	7,790	8,790	10,090	11,850	12,780	14,130
	50.00～54.99	8,340	9,390	10,840	12,730	13,720	15,230
	55.00～59.99	8,840	9,990	11,540	13,570	14,650	16,270
	60.00～64.99	9,390	10,590	12,240	14,450	15,590	17,360
	65.00～69.99	9,890	11,190	12,990	15,280	16,530	18,400
	70.00～74.99	10,440	11,790	13,690	16,110	17,460	19,490
	75.00～80.00	10,940	12,390	14,440	17,000	18,400	20,530
15.01 ∫ 20.00	3.00～ 9.99	4,040	4,440	4,890	5,610	5,920	6,440
	10.00～14.99	4,640	5,190	5,790	6,750	7,170	7,790
	15.00～19.99	5,340	5,990	6,740	7,890	8,410	9,190
	20.00～24.99	5,990	6,740	7,640	8,990	9,610	10,550
	25.00～29.99	6,690	7,540	8,590	10,130	10,860	11,950
	30.00～34.99	7,340	8,290	9,490	11,280	12,050	13,300
	35.00～39.99	8,040	9,090	10,440	12,370	13,300	14,710
	40.00～44.99	8,690	9,890	11,390	13,510	14,550	16,060
	45.00～49.99	9,340	10,640	12,290	14,610	15,750	17,460
	50.00～54.99	10,040	11,440	13,240	15,750	17,000	18,810
	55.00～59.99	10,690	12,240	14,190	16,890	18,250	20,220
	60.00～64.99	11,390	12,990	15,090	17,980	19,440	21,570
	65.00～69.99	12,040	13,790	16,040	19,130	20,690	22,970
	70.00～74.99	12,740	14,540	16,940	20,270	21,890	24,330
	75.00～80.00	13,390	15,340	17,890	21,370	23,130	25,730
20.01 ∫ 25.00	3.00～ 9.99	4,390	4,890	5,390	6,180	6,540	7,120
	10.00～14.99	5,190	5,790	6,490	7,580	8,100	8,830
	15.00～19.99	5,990	6,740	7,640	8,990	9,610	10,550
	20.00～24.99	6,840	7,690	8,790	10,390	11,120	12,260
	25.00～29.99	7,640	8,690	9,940	11,800	12,680	13,930
	30.00～34.99	8,440	9,640	11,040	13,200	14,190	15,650
	35.00～39.99	9,290	10,590	12,190	14,550	15,690	17,360
	40.00～44.99	10,090	11,540	13,340	15,960	17,210	19,020
	45.00～49.99	10,940	12,540	14,490	17,360	18,770	20,740
	50.00～54.99	11,740	13,490	15,640	18,770	20,270	22,450
	55.00～59.99	12,540	14,440	16,790	20,170	21,780	24,120
	60.00～64.99	13,390	15,390	17,890	21,570	23,290	25,830
	65.00～69.99	14,190	16,390	19,040	22,930	24,850	27,550
	70.00～74.99	14,990	17,340	20,190	24,330	26,360	29,210
	75.00～80.00	15,840	18,290	21,340	25,730	27,860	30,930
25.01 ∫ 30.00	3.00～ 9.99	4,790	5,290	5,890	6,750	7,170	7,850
	10.00～14.99	5,690	6,390	7,240	8,470	9,040	9,930
	15.00～19.99	6,690	7,540	8,590	10,130	10,860	11,900
	20.00～24.99	7,640	8,690	9,940	11,800	12,680	13,930
	25.00～29.99	8,590	9,840	11,290	13,460	14,500	15,960
	30.00～34.99	9,590	10,940	12,640	15,130	16,270	17,980
	35.00～39.99	10,540	12,090	13,990	16,790	18,090	20,010
	40.00～44.99	11,490	13,240	15,340	18,450	19,910	22,040
	45.00～49.99	12,490	14,390	16,690	20,120	21,730	24,010
	50.00～54.99	13,440	15,540	18,040	21,780	23,550	26,050
	55.00～59.99	14,390	16,690	19,390	23,450	25,370	28,070
	60.00～64.99	15,390	17,790	20,740	25,110	27,130	30,100
	65.00～69.99	16,340	18,940	22,090	26,770	28,960	32,080
	70.00～74.99	17,290	20,090	23,440	28,440	30,770	34,100
	75.00～80.00	18,290	21,240	24,790	30,100	32,600	36,130

A	L ＼ T	10	13	16	20	22	25
30.01 ∫ 35.00	3.00～ 9.99	5,140	5,740	6,390	7,330	7,790	8,570
	10.00～14.99	6,240	6,990	7,940	9,300	9,970	10,970
	15.00～19.99	7,340	8,290	9,490	11,220	12,050	13,300
	20.00～24.99	8,440	9,640	11,040	13,200	14,190	15,650
	25.00～29.99	9,590	10,940	12,640	15,130	16,270	17,980
	30.00～34.99	10,690	12,290	14,190	17,050	18,400	20,330
	35.00～39.99	11,790	13,590	15,740	18,970	20,480	22,660
	40.00～44.99	12,940	14,940	17,290	20,890	22,610	24,950
	45.00～49.99	14,040	16,240	18,890	22,870	24,690	27,290
	50.00～54.99	15,140	17,590	20,440	24,790	26,820	29,630
	55.00～59.99	16,290	18,890	21,990	26,720	28,900	31,970
	60.00～64.99	17,390	20,240	23,540	28,650	31,090	34,310
	65.00～69.99	18,490	21,540	25,140	30,620	33,110	36,650
	70.00～74.99	19,590	22,890	26,690	32,540	35,190	38,990
	75.00～80.00	20,740	24,190	28,240	34,470	37,330	41,330
35.01 ∫ 40.00	3.00～ 9.99	5,490	6,190	6,890	7,890	8,410	9,300
	10.00～14.99	6,740	7,590	8,640	10,180	10,910	12,050
	15.00～19.99	8,040	9,090	10,440	12,370	13,300	14,710
	20.00～24.99	9,290	10,590	12,190	14,550	15,690	17,360
	25.00～29.99	10,540	12,090	13,990	16,790	18,090	20,010
	30.00～34.99	11,840	13,590	15,740	18,970	20,480	22,660
	35.00～39.99	13,090	15,090	17,540	21,210	22,870	25,320
	40.00～44.99	14,340	16,590	19,290	23,390	25,260	27,970
	45.00～49.99	15,590	18,140	21,040	25,570	27,710	30,620
	50.00～54.99	16,890	19,640	22,840	27,810	30,100	33,270
	55.00～59.99	18,140	21,140	24,590	30,000	32,490	35,930
	60.00～64.99	19,390	22,640	26,390	32,230	34,890	38,570
	65.00～69.99	20,640	24,140	28,140	34,410	37,270	41,230
	70.00～74.99	21,940	25,640	29,990	36,650	39,670	43,880
	75.00～80.00	23,190	27,140	31,690	38,840	42,060	46,530
40.01 ∫ 50.00	3.00～ 9.99	6,240	7,040	7,890	9,040	9,660	10,700
	10.00～14.99	7,790	8,790	10,090	11,850	12,780	14,130
	15.00～19.99	9,340	10,640	12,290	14,610	15,750	17,460
	20.00～24.99	10,940	12,540	14,490	17,360	18,770	20,740
	25.00～29.99	12,490	14,390	16,690	20,120	21,730	24,010
	30.00～34.99	14,040	16,240	18,890	22,870	24,690	27,290
	35.00～39.99	15,590	18,140	21,040	25,570	27,710	30,620
	40.00～44.99	17,140	19,990	23,240	28,330	30,670	33,890
	45.00～49.99	18,740	21,840	25,440	31,090	33,640	37,170
	50.00～54.99	20,290	23,690	27,640	33,850	36,600	40,500
	55.00～59.99	21,840	25,590	29,840	36,600	39,610	43,770
	60.00～64.99	23,390	27,440	32,040	39,360	42,580	47,050
	65.00～69.99	24,940	29,290	34,190	42,060	45,540	50,330
	70.00～74.99	26,540	31,190	36,430	44,810	48,560	53,650
	75.00～80.00	28,090	33,040	38,590	47,570	51,530	56,930
50.01 ∫ 60.00	3.00～ 9.99	6,990	7,890	8,890	10,180	10,970	12,160
	10.00～14.99	8,840	9,990	11,540	13,570	14,650	16,270
	15.00～19.99	10,690	12,240	14,140	16,840	18,250	20,220
	20.00～24.99	12,540	14,440	16,740	20,170	21,780	24,120
	25.00～29.99	14,390	16,690	19,390	23,450	25,370	28,070
	30.00～34.99	16,290	18,890	21,990	26,720	28,900	31,970
	35.00～39.99	18,140	21,140	24,590	30,000	32,490	35,930
	40.00～44.99	19,990	23,340	27,190	33,330	36,030	39,820
	45.00～49.99	21,840	25,590	29,840	36,600	39,610	43,770
	50.00～54.99	23,690	27,790	32,440	39,880	43,150	47,680
	55.00～59.99	25,540	30,040	35,040	43,150	46,740	51,630
	60.00～64.99	27,390	32,240	37,640	46,430	50,280	55,530
	65.00～69.99	29,240	34,490	40,290	49,750	53,860	59,480
	70.00～74.99	31,090	36,690	42,890	53,030	57,400	63,430
	75.00～80.00	32,940	38,940	45,490	56,310	60,990	67,330
60.01 ∫ 70.00	3.00～ 9.99	7,740	8,740	9,890	11,330	12,210	13,610
	10.00～14.99	9,890	11,190	12,990	15,280	16,530	18,400
	15.00～19.99	12,040	13,790	16,040	19,130	20,690	22,970
	20.00～24.99	14,190	16,390	19,040	22,930	24,850	27,550
	25.00～29.99	16,340	18,940	22,090	26,770	28,950	32,130
	30.00～34.99	18,490	21,540	25,090	30,570	33,110	36,650
	35.00～39.99	20,640	24,140	28,140	34,410	37,270	41,230
	40.00～44.99	22,790	26,740	31,190	38,260	41,430	45,810
	45.00～49.99	24,940	29,290	34,190	42,060	45,540	50,330
	50.00～54.99	27,090	31,890	37,240	45,910	49,700	54,900
	55.00～59.99	29,240	34,490	40,290	49,750	53,860	59,480
	60.00～64.99	31,390	37,090	43,290	53,550	58,020	64,050
	65.00～69.99	33,540	39,640	46,340	57,400	62,130	68,630
	70.00～74.99	35,690	42,240	49,340	61,190	66,290	73,160
	75.00～80.00	37,840	44,840	52,390	65,050	70,450	77,730

ミスミ プレス 2009　3クリックで見積・注文へ!　http://jp.misumi-ec.com/press/　お問合せ窓口 P.1269