

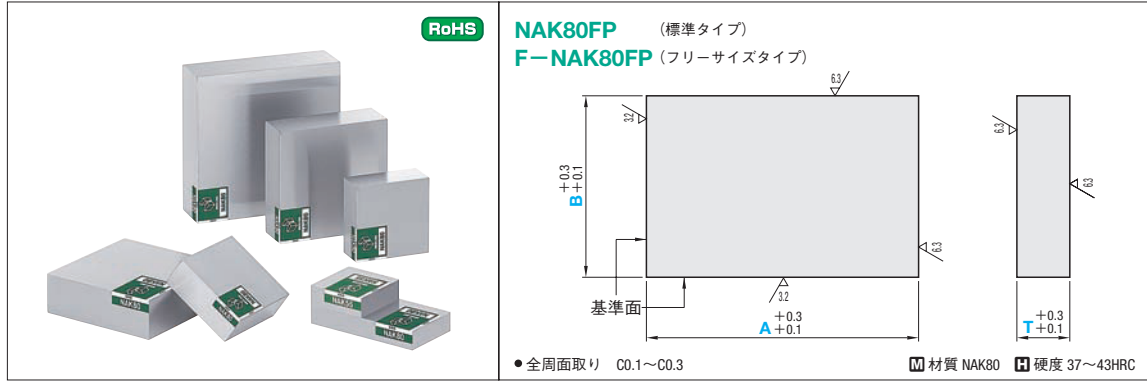
NAK80
6F
6面フライス

MILLED PLATES
フライスプレート
—標準タイプ・フリーサイズタイプ—



■精度基準			
●基準面直角度	100mmに対し0.015以下		
●板厚平行度	100mmに対し0.05以下		
●平面度	(板厚) T5~7 100mmに対し	T8~15 0.1	T16~50 0.07 0.05

追加工価格も数量スライド適用 P.49



NAK80FP (標準タイプ)
F-NAK80FP (フリーサイズタイプ)

●全周面取り C0.1~C0.3 □材質 NAK80 ▣硬度 37~43HRC

■NAK80FP 標準タイプ ¥基準単価

型式	A	B	T	標準タイプ											
				5	6	8	10	13	15	20	25	30	35	40	50
NAK80FP	10	10	10	1,360	1,330	1,270	1,240	1,270	1,300	1,330	1,370	1,400	1,430	1,450	1,650
			20	1,430	1,430	1,410	1,410	1,410	1,430	1,440	1,450	1,480	1,550	1,620	1,760
			40	1,460	1,480	1,440	1,410	1,430	1,440	1,470	1,480	1,510	1,580	1,650	1,790
			60	1,570	1,530	1,460	1,410	1,460	1,470	1,500	1,510	1,540	1,620	1,680	1,830
			80	1,670	1,620	1,530	1,490	1,510	1,500	1,530	1,540	1,570	1,650	1,710	1,860
			100	1,690	1,640	1,550	1,500	1,540	1,530	1,560	1,570	1,600	1,680	1,740	1,900
	20	20	20	1,450	1,450	1,440	1,410	1,440	1,450	1,460	1,470	1,500	1,570	1,640	1,780
			40	1,460	1,500	1,460	1,410	1,450	1,460	1,490	1,500	1,530	1,600	1,670	1,820
			60	1,590	1,550	1,480	1,410	1,460	1,470	1,520	1,530	1,560	1,640	1,700	1,850
			80	1,690	1,640	1,550	1,510	1,530	1,540	1,570	1,620	1,750	1,840	2,000	2,350
			100	1,710	1,660	1,570	1,520	1,570	1,590	1,650	1,680	1,820	1,950	2,090	2,480
			125	2,120	2,100	2,040	1,910	2,070	2,020	2,170	2,170	2,240	2,290	2,470	2,810
	40	40	40	2,190	2,160	2,060	1,910	2,070	2,040	2,170	2,230	2,320	2,450	2,720	3,210
			60	2,270	2,190	2,080	1,920	2,100	2,050	2,210	2,270	2,740	2,840	3,160	3,780
			80	2,790	2,640	2,510	2,320	2,510	2,450	2,710	2,970	3,240	2,970	3,230	4,030
			100	1,470	1,520	1,480	1,400	1,450	1,460	1,510	1,520	1,550	1,630	1,690	1,840
			125	1,630	1,580	1,510	1,400	1,490	1,500	1,560	1,570	1,810	1,930	2,090	2,360
			150	1,750	1,710	1,630	1,550	1,600	1,630	1,750	1,890	2,120	2,320	2,490	3,010
	60	60	60	1,960	1,910	1,820	1,710	1,810	1,830	1,820	2,090	2,310	2,590	2,720	3,120
			80	2,160	2,100	2,090	1,920	2,090	2,170	2,240	2,510	2,880	2,970	3,100	3,720
			100	2,270	2,210	2,200	2,060	2,160	2,240	2,320	2,600	2,960	3,210	3,600	4,230
			125	2,390	2,320	2,300	2,170	2,360	2,350	2,740	3,150	3,520	3,720	4,040	4,940
			150	2,900	2,760	2,770	2,550	2,790	2,930	3,240	3,630	4,160	3,980	4,360	5,310
			200	3,080	3,420	3,760	4,100	4,480	5,170	5,230	5,310	6,090	6,180	6,540	7,440
	80	80	80	3,690	4,070	4,280	4,790	5,460	6,180	6,540	7,140	7,910	8,760	10,590	
			100	1,790	1,710	1,520	1,400	1,490	1,560	1,700	1,920	2,240	2,460	2,600	3,140
			125	1,940	1,900	1,760	1,560	1,670	1,770	2,010	2,250	2,610	2,880	3,120	3,710
			150	2,130	2,050	1,910	1,710	1,850	1,980	2,330	2,550	2,970	3,320	3,650	4,290
			200	2,540	2,410	2,150	1,920	2,090	2,250	2,640	2,970	3,440	3,840	4,230	5,030
			250	2,630	2,520	2,280	2,130	2,330	2,510	2,960	3,390	3,920	4,350	4,800	5,760
100	100	100	3,050	2,970	2,650	2,340	2,570	2,780	3,330	3,810	4,400	4,940	5,430	6,560	
		125	3,210	3,120	2,790	2,550	2,790	3,030	3,690	4,230	4,860	5,510	6,060	7,340	
		150	3,690	4,070	4,440	5,310	6,180	7,140	7,910	8,760	9,910	11,150	12,560	15,440	
		200	2,670	2,430	2,190	1,990	1,770	1,920	2,250	2,690	3,200	3,570	3,950	4,920	
		250	2,810	2,550	2,320	2,120	1,970	2,160	2,610	2,970	3,570	3,960	4,430	5,420	
		300	3,190	2,900	2,590	2,120	2,330	2,520	3,150	3,620	4,260	4,800	5,400	6,560	
125	125	125	3,590	3,260	2,990	2,430	2,700	2,940	3,690	4,280	5,040	5,630	6,360	7,680	
		150	4,040	3,670	3,330	2,940	3,270	3,590	4,430	5,220	5,990	6,800	7,620	9,230	
		200	4,760	4,330	3,710	3,450	3,870	4,190	5,160	6,140	6,960	7,970	8,850	10,790	
		250	4,400	4,880	5,340	6,560	7,710	8,900	10,110	11,150	13,560	15,560	17,660	21,440	
		300	5,360	5,990	6,600	8,040	9,420	10,920	12,200	13,590	16,470	18,920	21,590	26,470	
		350	3,170	2,880	2,620	2,280	2,520	2,780	3,240	3,690	4,320	4,790	5,340	6,440	
150	150	150	3,770	3,430	3,020	2,670	2,960	3,240	3,830	4,400	5,130	5,690	6,360	7,650	
		200	4,300	3,910	3,460	3,050	3,360	3,690	4,410	5,090	5,930	6,590	7,380	8,880	
		250	4,980	4,530	4,070	3,490	3,840	4,200	5,040	5,880	6,780	7,610	8,450	10,230	
		300	5,490	4,990	4,420	3,920	4,320	4,700	5,670	6,660	7,640	8,630	9,500	11,570	
		350	4,770	5,310	5,850	7,040	8,120	9,440	10,620	11,700	14,220	16,220	18,220	22,420	
		400	5,660	6,290	6,920	8,310	9,720	11,270	12,560	13,970	16,920	19,170	21,620	26,920	
180	180	180	3,330	3,690	4,040	4,820	5,580	6,470	7,250	8,010	9,720	11,170	12,760		
		200	4,040	4,440	4,860	5,870	6,890	7,910	8,910	9,830	11,970	13,760	15,740		
		250	4,590	5,100	5,600	6,750	7,880	9,090	10,260	11,330	13,760	15,540	17,830		
		300	5,150	5,750	6,330	7,650	8,850	10,280	11,600	12,800	15,540	17,430	20,130		
		350	5,750	6,410	7,080	8,550	9,950	11,540	12,960	14,370	17,430	19,530	22,830		
		400	6,860	7,650	8,430	10,170	11,840	13,730	15,390	17,120	20,730	23,330	27,230		
200	200	200	4,380	4,830	5,280	6,390	7,490	8,580	9,690	10,700	13,010	14,940	17,170		
		250	5,000	5,540	6,090	7,350	8,550	9,890	11,150	12,320	14,940	17,170	20,130		
		300	5,600	6,240	6,890	8,310	9,630	11,180	12,600	13,920	16,890	19,290	22,420		
		350	6,710	7,500	8,300	10,040	11,780	13,650	15,290	17,010	20,630	23,330	27,230		
		400	8,070	9,000	9,950	12,000	13,950	16,170	18,230	20,270	24,560	27,660	32,860		
		450	5,820	6,470	7,110	8,600	10,080	11,630	13,070	14,490	17,600	19,700	23,170		
250	250	250	7,110	7,920	8,760	10,590	12,410	14,390	16,110	17,930	21,740	24,700	29,250		
		300	8,790	9,810	10,830	13,050	15,200	17,630	19,850	22,080	26,730	30,330	36,130		
		350	9,600	10,710	11,840	14,270	16,650	19,290	21,740	24,170	29,250	33,330	40,130		
		400	7,250	8,100	8,940	10,800	12,660	14,670	16,440	18,290	22,170	25,270	30,330		
		450	8,970	10,010	11,060	13,320	15,500	17,990	20,250	22,530	27,270	31,330	37,830		
		500	10,650	11,880	13,130	15,830	18,530	21,440	24,140	26,840	32,480	37,130	44,830		
300	300	300	11,130	12,420	13,710	16,530	19,350	22,410	25,230	28,050	33,930	39,330	47,830		
		350	13,230	14,760	16,290	19,740	23,090	26,730	30,060	33,410	40,400	46,830	56,330		
		400	15,930	17,750	19,560	23,570	27,560	31,890	36,000	39,980	48,320	56,330	68,330		
		450	18,730	20,860	22,990	28,170	33,660	39,540	45,810	52,470	63,330	74,330	90,330		
		500	21,730	24,170	26,610	32,570	39,560	46,940	54,810	63,070	77,330	92,330	112,330		
		550	24,930	27,670	30,410	37,370	45,560	54,140	63,330	73,070	89,330	108,330	132,330		

Order 注文例: 型式 - A - B - T
NAK80FP - 100 - 100 - 25
F-NAK80FP - 175 - 60 - 15

Delivery 出荷日: 3 日目発送

在庫 A 800円/1本

追加工 P.48

※同一サイズ3本以上は一律2,160円

Alterations 追加工: 型式 - A - B - T - (フリーサイズB・T寸法) - (CC・AB・TK...etc.)
F-NAK80FP - 175 - 60 - 15 - BC58 - TC14 - CC0.5

フリーサイズタイプでB・T寸法を変更する場合は、上記注文例のように指定したい寸法より大きく、かつ、一番近い数値を下記表から選択し、その後、BC・TCをご希望の寸法を指定してください。

Alterations	標準・フリーサイズに適用			フリーサイズのみ適用	
	C寸法変更	A・B寸法公差変更	T寸法公差変更	B寸法変更	T寸法変更
Code	CC	AB	TK	BC	TC
Spec.	全周の面取り寸法を変更します。 CC0 (面取りなし) CC0.5 (C0.5) CC1 (C1)	A・B寸法の公差を変更します。 Code A・B公差 AB1 ±0.2 AB2 ±0.3 (規格公差) AB3 ±0.1 AB4			