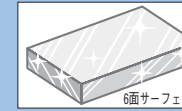


NAK80  
6F6G  
6面サーフェイス

GROUND PLATES

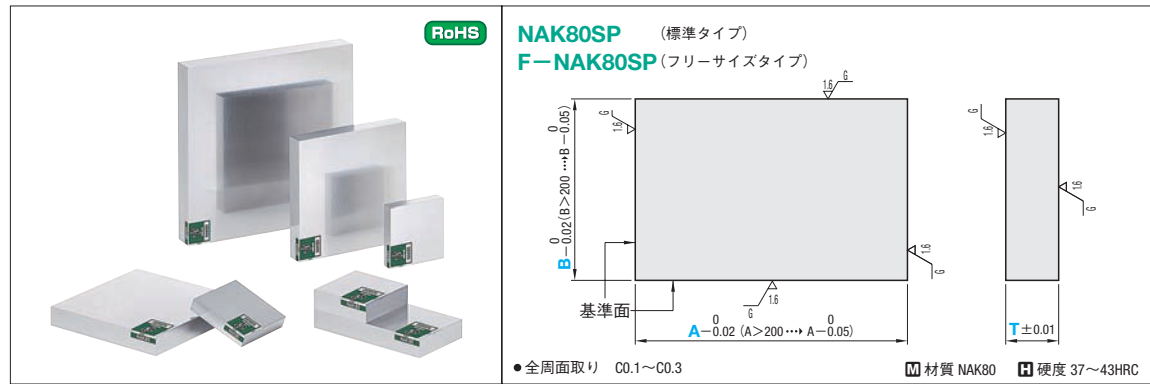
# 研磨プレート

—標準タイプ・フリーサイズタイプ—



■精度基準

- 基準面直角度 100mmに対し0.008以下
- 板厚平行度 100mmに対し0.008以下
- 平面度 (板厚T) T3.00~10.00 T10.01~20.00 T20.01~40.00 T40.01~50.00  
100mmに対し 0.02 0.015 0.01 0.008



## NAK80SP 標準タイプ ¥基準単価

型式	A		T	¥基準単価															
	10	20		3	5	6	8	10	13	15	20	25	30	35	40	50			
NAK80SP	10	10	3.950	3.830	3.680	3.540	3.000	3.020	3.040	3.070	3.100	3.130	3.160	3.190	3.220				
		20	3.970	3.850	3.700	3.560	3.010	3.030	3.060	3.090	3.110	3.140	3.170	3.200	3.240				
		40	4.010	3.890	3.730	3.590	3.040	3.060	3.080	3.110	3.140	3.170	3.220	3.280	3.380				
		60	4.040	3.920	3.760	3.620	3.060	3.090	3.110	3.140	3.210	3.290	3.370	3.440	3.580				
		80	4.070	3.950	3.790	3.650	3.090	3.120	3.150	3.240	3.340	3.420	3.510	3.610	3.760				
		100	4.120	4.000	3.840	3.700	3.130	3.190	3.300	3.340	3.450	3.560	3.650	3.760	3.960				
	20	20	3.990	3.870	3.710	3.580	3.020	3.040	3.060	3.090	3.110	3.140	3.200	3.260	3.370				
		40	4.030	3.900	3.750	3.610	3.050	3.070	3.110	3.170	3.260	3.340	3.430	3.520	3.670				
		60	4.070	3.940	3.790	3.640	3.080	3.160	3.250	3.330	3.440	3.550	3.650	3.780	3.970				
		80	4.170	4.050	3.890	3.750	3.180	3.290	3.390	3.500	3.620	3.750	3.880	4.020	4.270				
		100	4.280	4.160	3.990	3.850	3.280	3.400	3.520	3.650	3.810	3.950	4.120	4.280	4.580				
		125	—	4.640	4.490	4.300	3.670	3.820	3.970	4.110	4.280	4.460	4.640	4.820	5.160				
	40	150	—	5.120	4.920	4.740	4.060	4.220	4.400	4.570	4.770	4.970	5.160	5.360	5.720				
		180	—	5.510	5.290	5.110	4.380	4.580	4.790	4.990	5.220	5.450	5.670	5.900	6.340				
		200	—	5.790	5.560	5.370	4.610	4.830	5.050	5.270	5.510	5.770	6.010	6.280	6.750				
		40	4.110	3.990	3.830	3.690	3.130	3.230	3.320	3.420	3.570	3.720	4.100	4.260	4.530				
		60	4.270	4.150	3.990	3.850	3.280	3.410	3.540	3.670	3.880	4.080	4.520	4.730	5.090				
		80	4.440	4.330	4.150	4.010	3.440	3.600	3.750	3.910	4.170	4.430	4.940	5.210	5.670				
	60	100	4.600	4.490	4.310	4.160	3.590	3.770	3.970	4.170	4.480	4.790	5.360	5.680	6.230				
		125	—	4.970	4.770	4.610	3.990	4.210	4.460	4.690	5.070	5.450	6.100	6.490	7.140				
		150	—	5.450	5.230	5.060	4.390	4.660	4.940	5.210	5.660	6.110	6.840	7.310	8.040				
		180	—	5.910	5.670	5.500	4.790	5.100	5.410	5.740	6.270	6.800	7.650	8.190	9.060				
		200	—	6.210	5.960	5.780	5.040	5.390	5.750	6.110	6.680	7.270	8.180	8.780	9.730				
		300	—	—	—	—	6.060	6.480	6.930	7.370	8.080	8.810	9.900	10.650	11.830				
	80	40	4.490	4.380	4.200	4.060	4.190	4.200	4.360	4.680	4.750	5.090	5.610	5.840	6.010				
		60	4.710	4.600	4.420	4.280	4.230	4.300	4.480	4.840	4.940	5.280	5.870	6.140	6.370				
		100	4.910	4.820	4.630	4.480	4.300	4.390	4.570	5.000	5.100	5.530	6.140	6.440	6.760				
		125	—	5.330	5.120	4.960	4.650	4.710	4.940	5.360	5.530	5.990	6.690	7.040	7.400				
		150	—	5.840	5.610	5.440	4.960	5.030	5.290	5.770	5.990	6.480	7.240	7.640	8.060				
		180	—	6.370	6.120	5.940	5.240	5.370	5.640	6.160	6.410	6.950	7.760	8.230	8.730				
100	200	—	6.730	6.460	6.280	5.570	5.670	5.990	6.570	6.830	7.480	8.340	8.840	9.400					
	250	—	—	—	—	6.490	6.600	6.940	7.590	7.810	8.520	9.480	10.000	10.410					
	300	—	—	—	—	7.420	7.540	7.900	8.610	8.840	9.600	10.620	11.160	11.450					
	40	4.960	4.870	4.670	4.530	4.520	4.590	4.870	5.240	5.450	5.840	6.530	6.890	7.240					
	100	5.230	5.150	4.940	4.800	4.620	4.710	4.940	5.410	5.580	6.090	6.810	7.170	7.610					
	125	—	5.720	5.490	5.340	4.960	5.030	5.340	5.850	6.050	6.630	7.450	7.910	8.400					
125	150	—	6.310	6.060	5.890	5.240	5.400	5.690	6.280	6.570	7.170	8.090	8.570	9.190					
	180	—	6.920	6.640	6.470	5.600	5.720	6.090	6.700	7.040	7.720	8.730	9.320	10.000					
	200	—	7.330	7.040	6.850	5.900	6.120	6.460	7.150	7.540	8.280	9.370	10.000	10.790					
	250	—	—	—	—	7.060	7.220	7.650	8.520	8.920	9.830	11.080	11.800	12.650					
	300	—	—	—	—	8.200	8.360	8.870	9.830	10.300	11.340	12.800	13.610	14.540					
	40	5.550	5.480	5.260	5.110	4.930	5.000	5.290	5.820	6.050	6.650	7.480	7.930	8.450					
150	125	—	6.120	5.870	5.710	5.240	5.370	5.690	6.320	6.600	7.270	8.200	8.760	9.400					
	150	—	6.770	6.500	6.330	5.600	5.740	6.120	6.800	7.120	7.910	8.920	9.560	10.360					
	180	—	7.460	7.160	6.980	5.900	6.140	6.510	7.270	7.680	8.550	9.670	10.360	11.280					
	200	—	7.920	7.600	7.420	6.260	6.470	6.920	7.720	8.230	9.130	10.410	11.160	12.200					
	250	—	—	—	—	7.600	7.820	8.360	9.420	10.000	11.130	12.680	13.640	14.920					
	300	—	—	—	—	8.910	9.250	9.850	11.110	11.800	13.130	14.970	16.120	17.640					
180	125	—	7.300	6.920	6.730	6.220	6.360	6.860	7.820	8.680	9.620	10.940	11.690	12.710					
	150	—	7.080	6.740	6.540	6.010	6.160	6.660	7.620	8.480	9.420	10.740	11.490	12.740					
	180	—	8.010	7.630	7.430	6.880	7.040	7.540	8.500	9.360	10.300	11.620	12.370	13.740					
	200	—	9.520	9.130	8.930	8.380	8.540	9.040	10.000	10.860	11.800	13.120	13.870	15.240					
	250	—	10.680	10.280	10.080	9.530	9.690	10.190	11.150	12.010	12.950	14.270	15.020	16.390					
	300	—	12.520	12.120	11.920	11.370	11.530	12.030	13.000	13.860	14.800	16.120	16.870	18.240					
200	125	—	7.110	6.730	6.530	6.020	6.180	6.680	7.640	8.500	9.440	10.760	11.510	12.880					
	150	—	8.780	8.390	8.190	7.640	7.800	8.300	9.260	10.120	11.060	12.380	13.130	14.500					
	180	—	10.080	9.690	9.490	8.940	9.100	9.600	10.560	11.420	12.360	13.680	14.430	15.800					
	200	—	11.380	10.990	10.790	10.240	10.400	10.900	11.860	12.720	13.660	14.980	15.730	17.100					
	250	—	13.400	13.010	12.810	12.260	12.420	12.920	13.880	14.740	15.680	17.000	17.750	19.120					
	300	—	15.750	15.360	15.160	14.610	14.770	15.270	16.230	17.090	17.950	19.270	19.920	21.290					
250	125	—	8.980	8.590	8.390	7.840	8.000	8.500	9.460	10.320	11.260	12.580	13.330	14.700					
	150	—	11.310	10.920	10.720	10.170	10.330	10.830	11.790	12.650	13.590	14.910	15.660	17.030					
	180	—	13.080	12.690	12.490	11.940	12.100	12.600	13.560	14.420	15.360	16.680	17.430	18.800					
	200	—	15.750	15.360	15.160	14.610	14.770	15.270	16.230	17.090	17.950	19.270	19.920	21.290					
	250	—	18.210	17.820	17.620	17.070	17.230	17.730	18.690	19.550	20.490	21.810	22.560	23.930					
	300	—	20.800	20.410	20.210	19.660	19.820	20.320	21.280	22.140	23.080	24.400	25.150	26.520					
300	125	—	10.080	9.690	9.490	8.940	9.100	9.600	10.560	11.420	12.360	13.680	14.430	15.800					
	150	—	11.380	10.990	10.790	10.240	10.400	10.900	11.860	12.720	13.660	14.980	15.730	17.100					
	180	—	13.400</																