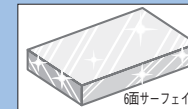


NAK80  
6F6G  
6面サーフェイス

HIGH-PRECISION GROUND PLATES  
**高精度研磨プレート**  
—フリーサイズタイプ—



■精度基準  
●基準面直角度 100mmに対し0.005以下  
●板厚平行度 100mmに対し0.005以下  
●平面度 (板厚T) T10.00~20.00 T20.01~40.00 T40.01~100.00  
0.01 0.008 0.005

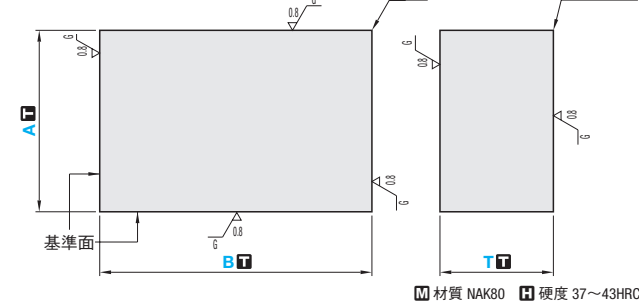


RoHS

NAK80HP  
NAK80MP

(公差レンジ 5μm)

(公差レンジ 10μm)



型式		指定0.01mm単位			C 選択				
Type	公差レンジ	A・B 公差	T 公差	A		B	T		
NAK80	HP (5μm) MP (10μm)	1G	6G	1G	6G	10.00~100.00	10.00~100.00 (A≦B)	10.00~100.00 (A≦20.00のとき T≦50.00)	0
		2G	7G	2G	7G				0.1
		3G	8G	3G	8G				0.5
		4G	9G	4G	9G				1.0
		5G	5G	5G	5G				2.0

■A・B・T寸共通 公差表

公差レンジ	公差記号	1G	2G	3G	4G	5G	6G	7G	8G	9G
HP: 5μm	公差	+0.015 +0.01	+0.01 +0.005	+0.005 0	+0.0025 -0.0025	0 -0.005	-0.005 -0.01	-0.01 -0.015	-0.015 -0.02	-0.02 -0.025
MP: 10μm	公差	+0.02 +0.01	+0.015 +0.005	+0.01 0	+0.005 -0.005	0 -0.01	-0.005 -0.015	-0.01 -0.02	-0.015 -0.025	-0.02 -0.03



Order  
注文例

型式				A	B	T	C
Type	公差レンジ	A・B 公差	T 公差				
NAK80	HP	1G	4G	100.00	100.00	50.00	0.5

■上記注文例の場合の寸法公差

A	公差レンジ HP	B	公差レンジ HP	T	公差レンジ HP	C
100.00	1G +0.015 +0.01	100.00	1G +0.015 +0.01	50.00	4G +0.0025 -0.0025	0.5



Delivery  
出荷日

3 日目発送



Price  
価格

■数量スライド価格 (●1円未満切り捨て) P.47

数量	1~4	5~9	10~19	表示数量超えは
値引率	基準単価	5%	10%	価格・出荷日お見積り

公差レンジ	価格係数
HP	表中価格×1.0
MP	表中価格×0.9



(公差レンジ MP: 表中価格×0.9) 基準単価算出例

NAK80MP 1G 4G-20.00-20.00-20.00-0.5

7,800円 × 0.9 = 7,020円 → @7,020円 (1円単位切り捨て)  
(表中価格) (価格係数)

■フリーサイズタイプ ¥ 基準単価

型式 Type	A	B	T	10.00	20.01	30.01	40.01	50.01	60.01	70.01	80.01	90.01
				~20.00	~30.00	~40.00	~50.00	~60.00	~70.00	~80.00	~90.00	~100.00
NAK80 HP 公差レンジ5μm (表中価格×1.0)	10.00~20.00	10.00~20.00	10.00	20.00	7,800	8,160	8,390	8,640	-	-	-	-
			20.01~30.00	8,030	8,280	8,640	8,880	-	-	-	-	
			30.01~40.00	8,160	8,390	8,880	9,110	-	-	-	-	
			40.01~50.00	8,390	8,640	9,110	9,360	-	-	-	-	
			50.01~60.00	9,600	8,880	9,360	9,600	-	-	-	-	
			60.01~70.00	13,200	10,800	11,040	11,270	-	-	-	-	
			70.01~80.00	13,920	10,910	11,160	11,400	-	-	-	-	
			80.01~90.00	14,280	11,040	11,270	11,520	-	-	-	-	
			90.01~100.00	14,640	11,270	11,520	11,760	-	-	-	-	
			20.01~30.00	11,490	13,200	14,040	14,280	14,510	14,760	15,000	15,230	15,480
	30.01~40.00	12,350	13,430	14,280	14,510	14,760	15,000	15,230	15,480	15,720		
	40.01~50.00	13,200	13,680	14,510	14,760	15,000	15,230	15,480	15,720	15,950		
	50.01~60.00	13,920	13,920	14,760	15,000	15,230	15,480	15,720	15,950	16,200		
	60.01~70.00	18,000	14,640	15,000	15,230	15,480	15,720	15,950	16,200	16,440		
	70.01~80.00	18,720	14,870	15,230	15,480	15,720	15,950	16,200	16,440	16,670		
	80.01~90.00	19,320	15,120	15,480	15,720	15,950	16,200	16,440	16,670	16,920		
	90.01~100.00	19,680	15,360	15,720	15,950	16,200	16,440	16,670	16,920	17,160		
	30.01~40.00	13,200	15,000	15,230	15,480	15,720	15,950	16,200	16,440	16,670		
	40.01~50.00	14,040	15,230	15,480	15,720	15,950	16,200	16,440	16,670	16,920		
	50.01~60.00	14,760	15,480	15,720	15,950	16,200	16,440	16,670	16,920	17,160		
	60.01~70.00	19,320	15,720	15,950	16,200	16,440	16,670	16,920	17,160	17,400		
	70.01~80.00	19,910	15,950	16,200	16,440	16,670	16,920	17,160	17,390	17,630		
	80.01~90.00	20,520	16,200	16,440	16,670	16,920	17,160	17,390	17,630	17,870		
	90.01~100.00	20,880	16,440	16,670	16,920	17,160	17,390	17,630	17,870	18,110		
	40.01~50.00	14,510	15,480	15,950	16,310	16,920	17,280	17,750	19,080	20,630		
	50.01~60.00	15,230	15,720	16,310	16,670	17,280	17,750	18,240	19,440	20,990		
	60.01~70.00	18,110	16,800	17,030	17,390	17,750	18,240	18,720	19,800	21,240		
	70.01~80.00	20,630	17,160	17,390	17,750	18,110	18,720	19,190	20,160	21,710		
	80.01~90.00	21,120	17,520	17,750	18,110	18,470	19,190	19,680	20,520	21,960		
	90.01~100.00	21,600	17,880	18,240	19,550	19,800	20,160	20,630	20,880	22,320		
50.01~60.00	17,640	17,750	18,470	18,830	19,080	19,550	19,910	20,270	21,840			
60.01~70.00	18,360	18,240	18,830	19,190	19,550	19,910	20,270	20,630	22,200			
70.01~80.00	20,040	18,600	19,190	19,550	20,040	20,270	20,760	21,120	22,430			
80.01~90.00	21,600	18,960	19,550	19,910	20,520	20,630	21,120	21,600	22,920			
90.01~100.00	22,070	19,320	19,910	20,270	20,760	20,990	21,480	21,960	23,510			
60.01~70.00	19,680	19,800	20,270	20,760	21,350	21,710	22,200	22,680	23,040			
70.01~80.00	21,710	20,160	20,760	21,240	21,710	22,200	22,560	23,150	23,640			
80.01~90.00	22,320	20,630	21,240	21,600	22,200	22,560	23,040	23,640	24,000			
90.01~100.00	22,680	20,990	21,600	22,070	22,560	23,040	23,400	24,000	24,590			
70.01~80.00	22,680	20,630	21,240	21,840	22,430	22,790	23,400	24,000	24,590			
80.01~90.00	23,040	21,120	21,710	22,200	22,790	23,400	24,000	24,590	25,200			
90.01~100.00	23,280	21,600	22,070	22,680	23,280	23,870	24,480	24,950	25,560			
80.01~90.00	23,150	21,240	21,960	22,560	23,280	24,000	24,590	25,200	25,670			
90.01~100.00	23,510	21,600	22,200	22,790	23,510	24,230	24,950	25,670	26,390			
90.01~100.00	23,760	22,320	22,790	23,510	24,230	24,950	25,670	26,390	27,470			

スタンダードプレート