

PX5
6F2G
上下2面サファイヤ

GROUND PLATES FOR WEDM

ワイヤーカット用プレート(上下2面研磨)

—標準タイプ・板厚(T)0.01mm指定タイプ—



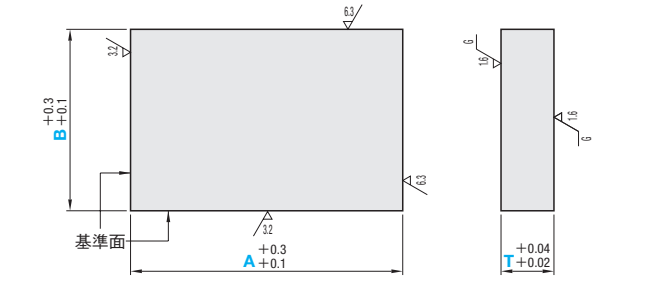
■精度基準

- 基準面直角度 100mmに対し0.015以下
- 板厚平行度 100mmに対し0.008以下
- 平面度 (板厚T) T5.00~10.00 T10.01~20.00 T20.01~40.00 T40.01~50.00
100mmに対し 0.02 0.015 0.01 0.008



RoHS

PX5WP (標準タイプ)
T-PX5WP (板厚(T)0.01mm指定タイプ)



●全周面取り C0.1~C0.3 □材質 PX5 □硬度 30~33HRC

■PX5WP 標準タイプ ¥基準単価

型式	A	B	T	¥基準単価													
				5	6	8	10	13	15	20	25	30	35	40	50		
PX5WP	20	20	20	1,690	1,690	1,630	1,400	1,410	1,420	1,420	1,430	1,440	1,450	1,460	1,480		
	40			1,720	1,720	1,660	1,430	1,440	1,440	1,440	1,450	1,460	1,470	1,480	1,550		
	60			1,750	1,750	1,690	1,450	1,460	1,460	1,460	1,470	1,510	1,560	1,610	1,700		
	80			1,770	1,770	1,710	1,470	1,480	1,480	1,480	1,510	1,560	1,620	1,670	1,840		
	100			1,830	1,830	1,770	1,520	1,530	1,540	1,590	1,650	1,720	1,790	1,860	1,990		
	125			2,240	2,240	2,170	1,860	1,870	1,880	1,940	2,010	2,080	2,150	2,220	2,360		
	150			2,640	2,640	2,560	2,200	2,210	2,220	2,290	2,370	2,440	2,520	2,590	2,730		
	180			2,990	2,990	2,890	2,490	2,500	2,510	2,590	2,680	2,770	2,850	2,940	3,110		
	200			3,210	3,210	3,110	2,680	2,700	2,710	2,800	2,890	2,990	3,090	3,180	3,370		
	40			1,750	1,750	1,690	1,450	1,450	1,460	1,460	1,530	1,590	1,710	1,770	1,890		
	60			1,820	1,820	1,760	1,520	1,530	1,530	1,590	1,680	1,760	1,910	1,970	2,150		
	80			1,940	1,940	1,870	1,630	1,640	1,640	1,710	1,820	1,930	2,110	2,220	2,420		
	100			2,050	2,050	1,990	1,740	1,750	1,760	1,830	1,970	2,100	2,310	2,440	2,680		
	125			2,450	2,450	2,370	2,080	2,090	2,100	2,190	2,360	2,520	2,770	2,930	3,210		
	150			2,840	2,840	2,760	2,420	2,430	2,440	2,550	2,750	2,940	3,230	3,430	3,730		
	180	3,220	3,220	3,120	2,740	2,750	2,760	2,900	3,130	3,370	3,710	3,940	4,300				
	200	3,470	3,470	3,370	2,960	2,980	2,990	3,140	3,390	3,650	4,020	4,280	4,680				
	250	-	-	-	3,610	3,640	3,650	3,840	4,150	4,470	4,920	5,240	5,730				
	300	-	-	-	4,100	4,120	4,140	4,360	4,730	5,110	5,640	6,020	6,610				
	60	1,970	1,970	1,910	1,660	1,670	1,680	1,750	1,880	1,990	2,180	2,310	2,550				
	80	2,140	2,140	2,070	1,820	1,830	1,840	1,930	2,080	2,230	2,460	2,620	2,920				
	100	2,290	2,290	2,230	1,970	1,980	1,990	2,100	2,280	2,470	2,740	2,930	3,300				
	125	2,700	2,700	2,630	2,330	2,340	2,350	2,480	2,710	2,940	3,260	3,490	3,960				
	150	3,110	3,110	3,020	2,680	2,700	2,710	2,870	3,140	3,410	3,790	4,060	4,610				
	180	3,530	3,530	3,430	3,050	3,070	3,080	3,280	3,590	3,910	4,360	4,690	5,330				
	200	3,810	3,810	3,700	3,300	3,320	3,330	3,550	3,900	4,250	4,750	5,110	5,820				
	250	-	-	-	4,040	4,070	4,080	4,340	4,780	5,220	5,820	6,270	7,150				
	300	-	-	-	4,620	4,650	4,670	4,980	5,500	6,030	6,740	7,260	8,350				
	80	2,340	2,340	2,280	2,010	2,030	2,030	2,150	2,350	2,540	2,820	3,030	3,410				
	100	2,550	2,550	2,480	2,210	2,220	2,230	2,370	2,610	2,850	3,190	3,430	3,910				
125	3,000	3,000	2,920	2,610	2,630	2,640	2,810	3,100	3,390	3,800	4,100	4,680					
150	3,450	3,450	3,360	3,010	3,030	3,040	3,240	3,590	3,940	4,420	4,760	5,460					
180	3,910	3,910	3,820	3,430	3,450	3,460	3,710	4,110	4,530	5,090	5,500	6,330					
200	4,230	4,230	4,120	3,710	3,730	3,740	4,020	4,460	4,920	5,540	6,000	6,910					
250	-	-	-	4,560	4,590	4,610	4,950	5,500	6,060	6,820	7,390	8,520					
300	-	-	-	5,260	5,290	5,310	5,710	6,370	7,040	7,940	8,620	9,960					
100	2,810	2,810	2,740	2,460	2,470	2,480	2,660	2,940	3,240	3,640	3,930	4,520					
125	3,300	3,300	3,220	2,900	2,920	2,930	3,140	3,490	3,850	4,340	4,700	5,420					
150	3,790	3,790	3,700	3,340	3,360	3,370	3,620	4,040	4,470	5,040	5,460	6,310					
180	4,300	4,300	4,200	3,800	3,830	3,840	4,140	4,630	5,140	5,810	6,320	7,330					
200	4,640	4,640	4,540	4,110	4,140	4,160	4,490	5,030	5,590	6,330	6,890	8,000					
250	-	-	-	5,090	5,120	5,140	5,540	6,220	6,910	7,820	8,520	9,900					
300	-	-	-	5,890	5,930	5,950	6,440	7,250	8,070	9,160	9,980	11,620					
125	3,350	3,370	3,380	3,650	3,660	3,670	3,960	4,480	5,010	5,650	6,300	7,340					
150	3,800	3,820	3,840	4,150	4,160	4,170	4,560	5,180	5,880	6,680	7,480	8,740					
180	4,350	4,380	4,400	4,760	4,770	4,780	5,270	5,990	6,800	7,720	8,620	10,000					
200	4,720	4,750	4,770	5,170	5,180	5,190	5,680	6,400	7,220	8,140	9,040	10,510					
250	5,810	5,850	5,870	6,370	6,380	6,390	7,000	8,050	9,150	10,300	11,500	13,300					
300	6,770	6,810	6,840	7,440	7,450	7,460	8,130	9,430	10,750	12,170	13,770	15,770					
150	4,270	4,290	4,310	4,680	4,690	4,700	5,280	5,900	6,710	7,730	8,560	9,990					
180	4,900	4,930	4,950	5,380	5,390	5,400	6,110	6,830	7,790	8,830	9,990	11,490					
200	5,320	5,350	5,380	5,850	5,860	5,870	6,650	7,450	8,510	9,720	10,940	12,740					
250	6,530	6,570	6,600	7,190	7,200	7,210	8,180	9,180	10,490	11,910	13,480	15,480					
300	7,640	7,690	7,720	8,430	8,440	8,450	9,600	10,790	12,340	14,000	15,820	18,020					
180	5,620	5,650	5,680	6,190	6,200	6,210	7,040	7,910	9,040	10,300	11,650	13,300					
200	6,090	6,130	6,150	6,730	6,740	6,750	7,670	8,630	9,870	11,200	12,750	14,750					
250	7,490	7,540	7,560	8,270	8,280	8,290	9,440	10,620	12,160	13,940	15,720	18,020					
300	8,740	8,800	8,830	9,680	9,690	9,700	11,060	12,480	14,310	16,520	18,550	21,350					
200	6,610	6,650	6,680	7,310	7,320	7,330	8,350	9,410	10,780	12,480	14,300	16,300					
250	8,130	8,180	8,210	8,990	9,000	9,010	10,270	11,590	13,280	15,200	17,220	19,520					
300	9,480	9,540	9,580	10,510	10,520	10,530	12,040	13,610	15,610	17,810	20,310	23,210					
250	10,010	10,080	10,110	11,080	11,090	11,100	12,670	14,300	16,380	18,910	21,260	24,660					
300	11,520	11,590	11,640	12,790	12,800	12,810	14,690	16,620	19,110	21,950	24,920	28,660					
300	13,370	13,450	13,500	14,870	14,880	14,890	17,140	19,440	22,400	24,720	29,330	33,930					



Order 注文例

型式	A	B	T
PX5WP	100	100	25
T-PX5WP	250	250	20.01



Delivery 出荷日 **3** 日目発送



Price 価格

■数量スライド価格 (●1円未満切り捨て) P.47

数量	1~4	5~9	10~19	表示数量超えは
値引率	基準単価	5%	10%	価格・出荷日お見積り



Alterations 追加工

型式	A	B	T	(CC・AB・TK)
T-PX5WP	250	250	20.01	CC0.5

Alterations	標準・板厚(T)0.01mm指定タイプに適用		
	C寸法変更	A・B寸法公差変更	T寸法公差変更
Code	CC	AB	TK
Spec.	全周の面取り寸法を変更します。 CC0 (面取りなし) CC0.5 (C0.5) CC1 (C1)	A・B寸法の公差を変更します。 Code A・B公差 AB1 +0.02 AB2 ±0.03 (規格公差) AB3 ±0.1 AB4 -0.2 AB5 -0.3	T寸法の公差を変更します。 Code T公差 TK1 +0.01 TK2 ±0.02 (規格公差) TK3 +0.02 TK4 ±0.01 TK5 -0.02
¥/1Code	0	0	0

■T-PX5WP 板厚(T)0.01mm指定タイプ ¥基準単価

型式	A	B	T	¥基準単価						
				5.00~6.00	6.01~8.00	8.01~10.00	10.01~20.00	20.01~30.00	30.01~40.00	40.01~50.00
T-PX5WP	20	20	20	1,930	1,870	1,600	1,600	1,620	1,630	1,640
	40			1,970	1,900	1,640	1,630	1,640	1,650	1,720
	60			2,000	1,930	1,650	1,650	1,700	1,790	1,880
	80			2,020	1,950	1,680	1,670	1,810	1,930	2,050
	100			2,100	2,020	1,740	1,790	1,930	2,070	2,210
	125			2,560	2,480	2,130	2,190	2,330	2,480	2,620
	150			3,020	2,920	2,510	2,580	2,740	2,880	3,030
	180			3,410	3,300	2,840	2,930	3,110	3,280	3,460
	200			3,670	3,550	3,060	3,160	3,350	3,550	3,740
	40			1,990	1,930	1,650	1,650	1,780	1,980	2,100
	60			2,080	2,010	1,740	1,790	1,980	2,220	2,390
	80			2,210	2,140	1,860	1,930	2,170	2,470	2,690
	100			2,350	2,270	1,990	2,070	2,360	2,720	2,980
	125			2,800	2,710	2,370	2,480	2,830	3,270	3,560
	150			3,250	3,150	2,760	2,880	3,300	3,820	4,140
	180	3,670	3,570	3,130	3,280	3,770	4,390	4,770		
	200	3,970	3,850	3,380	3,550	4,100	4,770	5,190		
	250	-	-	4,130	4,330	5,010				